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Power Tool Accessories

Band Saw Blades

Deep Cut Band Saw Blades



Overview

Maximize your band saw performance and make straight, accurate cuts in a variety of materials with the Milwaukee Standard / Deep-Cut Portable Band Saw Blade. Get exceptional durability and accuracy for your portable band saw that takes a 44-7/8" blade. Milwaukee's standard/deep-cut band saw blades deliver long tooth life in a variety of metal, including strut, conduit, angle iron, copper tube, threaded rod and pipe. The blade's tooth form, pitch and set ensure straight, accurate cuts time and time again.

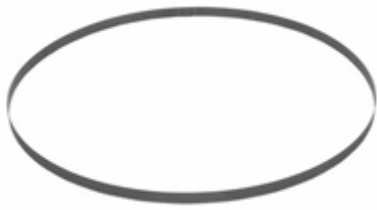
Features

- Fast cutting: Precision-formed teeth create fast, clean cuts
- Exceptional durability: Matrix II high-speed steel teeth excel in metal-cutting applications
- Long life: Alloy backing steel provides extended blade life

Deep Cut Band Saw Blades

TPI	1 Pack	3 Pack	100 Pack (Bulk)	2 Pack
10	48-39-0500	48-39-0501	48-39-0502	
14	48-39-0510	48-39-0511	48-39-0512	48-39-0514
14/18	48-39-0560	48-39-0561	48-39-0562	
18	48-39-0520	48-39-0521	48-39-0522	48-39-0524
24	48-39-0530	48-39-0531	48-39-0532	48-39-0534
10/14	48-39-0550	48-39-0551	48-39-0552	48-39-0554

Compact Band Saw Blades



Overview

Maximize your compact band saw performance and make straight, accurate cuts in a variety of materials with the Milwaukee Portable Band Saw Blade. Get long tooth life and exceptional durability when cutting a variety of metal, including strut, conduit, angle iron, copper tube, threaded rod and pipe. The blade's tooth form, pitch and set ensure straight, accurate cuts time and time again. Compact portable band saw blades are 35-3/8" long. Sub-compact band saw blades are 27" long.

Features

- Fast cutting: Precision-formed teeth create fast, clean cuts
- Exceptional durability: Matrix II high-speed steel teeth excel in metal-cutting applications
- Long life: Alloy backing steel provides extended blade life

Compact Band Saw Blades

Description	TPI	100 Pack (Bulk)	1 Pack	3 Pack
10 TPI Compact Portable Band Saw Blade	10	48-39-0507	48-39-0508	48-39-0509
14 TPI Compact Portable Band Saw Blade	14	48-39-0517	48-39-0518	48-39-0519
18 TPI Compact Portable Band Saw Blade	18	48-39-0527	48-39-0528	48-39-0529
24 TPI Compact Portable Band Saw Blade	24	48-39-0537	48-39-0538	48-39-0539

Sub-Compact Band Saw Blade



Overview

Maximize your subcompact band saw performance and make straight, accurate cuts in a variety of materials with the Milwaukee® 18 TPI Subcompact Portable Band Saw Blade (3-Pack). Get long tooth life and exceptional durability when cutting a variety of metal, including strut, conduit, angle iron, copper tube, threaded rod and pipe. The blade's tooth form, pitch and set ensure straight, accurate cuts time and time again.

Sub-Compact Band Saw Blade

Description	TPI	3 Pack
18 TPI Sub-Compact Portable Band Saw Blade	18	48-39-0572

SAWZALL and HACKZALL Accessories

Scraper Blades



Overview

Compatible with all Milwaukee SAWZALL®, HACKZALL®, and all other recip saws, Milwaukee Scraper Blades convert several slow and strenuous hand tool applications into fast and effortless tasks. These blades provide a comprehensive solution across the spectrum of soft and hard materials. Features include induction-hardened edges for maximum durability, a corrosion-resistant coating for longer life, and chamfered corners for greater control. The Scraper Blades offer a great solution for removing materials such as linoleum flooring, strong adhesives, paint, glue, thin-set, drywall mud, rust, etc. In addition to the Scraper Blades, the Grout Removal Tool is designed to quickly and accurately remove grout. The coarse carbide grit effectively removes all epoxy and cement-based grout types.

Features

- Induction Hardened Edge for Maximum Durability
- Winged Tang Reducing Breakage
- Corrosion Resistant Chrome Coating for Longer Life

Scraper Blades

Description	SKU
	\$name
1-1/2" Scraper Blade	49-00-5463
3" Scraper Blade	49-00-5456
5" Scraper Blade	49-00-5455
Grout Removal Tool	49-00-5450

Miscellaneous Accessories

Miscellaneous Accessories

Description	SKU
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Miscellaneous Accessories

Description	SKU
3PC Material Removal Blade Set	49-22-5403
Blade Clamp Kit	49-22-5004
Blade Clamp Screw Kit	49-22-5030
Combination Blade Clamp Kit	49-22-5002
Hex Key and Screw Kit	49-22-5050
Hex Key Screw and Blade Kit	49-22-5014
Pipe Clamp System	49-22-1012
Wrench Screw and Clamp Kit	49-22-5080
Wrench, Screw and Clamp Kit	49-22-5010

SAWZALL Blades

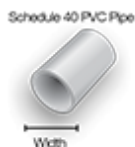
Wood Cutting SAWZALL® Blades

- 1 Identify the material to be cut in the columns below
 - 2 Follow the column down to find **BEST PERFORMANCE** or **ACCEPTABLE PERFORMANCE**
 - 3 Follow the row to the left to identify the appropriate teeth per inch (TPI) or specialty blade
- Note: Fewer TPI cut faster but rougher, while more TPI cut smoother but slower

	WOOD WITH NAILS	PVC & PLASTICS	ALUMINUM & OTHER NON-FERROUS METALS	THICK METAL (3/8" - 9/16")	MEDIUM METAL (1/4" - 7/16")	THIN METAL (1/8" - 5/16")	SHEET METAL (1/16" - 3/16")	CLEAN WOOD	TIMBER & GREEN WOOD	PLASTER/ DRYWALL	TILE	FIBERGLASS	BRICK	CAST IRON	
WOOD CUTTING	4/6 TPI FASTER/ ROUGHER														
	5 TPI														
	6 TPI														
MULTI-MATERIAL	8 TPI	FASTER/ ROUGHER	FASTER/ ROUGHER	FASTER/ ROUGHER											
	8/12 TPI														
	10/14 TPI SLOWER/ SMOOTHER														
METAL CUTTING	10 TPI	SLOWER/ SMOOTHER	SLOWER/ SMOOTHER		FASTER/ ROUGHER										
	14 TPI			SLOWER/ SMOOTHER		FASTER/ ROUGHER									
	18 TPI				SLOWER/ SMOOTHER		FASTER/ ROUGHER								
	24 TPI					SLOWER/ SMOOTHER	SLOWER/ SMOOTHER								
SPECIALTY	PSUNING														
	CLEAN WOOD														
	PLASTER														
	CARBIDE GRIT														
	DIAMOND GRIT														

- 4 Choose the Blade Length (Width of Material + 3" = Minimum Blade Length)

EXAMPLE



- 5 Choose the Blade Profile

DEMO BLADES FOR TOUGH STRAIGHT CUTS:

MAXIMUM DURABILITY

- A thicker, more rigid blade body resists fracturing and bending.

STRAIGHTER CUTS

- The 1" tall blade body reduces blade twisting for straighter, more accurate cuts.



THIN KERF BLADES FOR FAST FLEXIBLE CUTS:

FASTER CUTS

- A thinner kerf and blade body allow for faster cutting through material.

FLEXIBLE CUTS

- The 3/4" tall blade body and thinner blade width allow for flexible cutting like flush or scroll cuts.



Overview

Wood Cutting SAWZALL Blades

THE AX™ SAWZALL® Blades have been engineered to deliver the fastest cuts, longest life, greatest tooth durability and




quickest plunge cuts of any wood demolition blade on the market.

Features

- NAIL GUARD™. Ordinary teeth deliver either speed or durability. NAIL GUARD™ solves this trade-off with an aggressive 5 TPI pattern for faster cuts and a unique design that protects against tooth fracture.
- FANG TIP™ Ordinary tips bounce or skate on the work piece. FANG TIP™ bites into the wood on first contact.
- A thicker, more rigid blade body resists fracturing and bending for maximum durability.




The AX™ with Carbide Teeth Wood-Cutting SAWZALL Blades

TPI Length Material **1 Pack**

5	12"		48-00-5227
5	6"		48-00-5221
5	9"		48-00-5226




The AX SAWZALL® Blade

TPI Length Material **5 Pack** **25 Pack** **10 Pack (Bulk)** **25 Pack (Bulk)** **100 Pack (Bulk)**

5	12"		48-00-5027	48-00-8027	48-01-2007	48-01-2027	48-01-7027
5	6"		48-00-5021	48-00-8021	48-01-2001	48-01-2021	48-01-7021
5	9"		48-00-5026	48-00-8026	48-01-2006	48-01-2026	48-01-7026

Wood Cutting SAWZALL® Blades

TPI Length Material **5 Pack** **25 Pack** **10 Pack (Bulk)** **25 Pack (Bulk)** **50 Pack** **100 Pack (Bulk)**

5	12"		48-00-5037		48-01-2017	48-01-2037	48-01-6037	48-01-7037
5	6"		48-00-5035		48-01-2015	48-01-2035	48-01-6035	48-01-7035
5	9"		48-00-5036	48-00-8036	48-01-2016	48-01-2036	48-01-6036	48-01-7036

Metal-Cutting SAWZALL® Blades












Overview

THE TORCH™ Metal-Cutting Blades feature a tooth form optimized for the longest life and maximum durability. TOUGH NECK™ is engineered to protect against tang breakage and delivers the strongest SAWZALL® blade tang on the market. GRID IRON™ features a stamped honeycomb pattern throughout the body of the blade that greatly increases the rigidity of the blade, making it the stiffest metal-cutting SAWZALL® blade on the market. These blades are ideal for making tough, straight cuts.







Features

- Optimized tooth design providing longer life than our previous generation SAWZALL® blades
- TOUGH NECK™ ribs strengthen the blade tang and minimize breakage
- GRID IRON™ honeycomb pattern increases blade rigidity to resist blade buckling























The Torch™ SAWZALL® Blades

TPI	Length	Material	5 Pack	25 Pack	10 Pack (Bulk)	25 Pack (Bulk)	100 Pack (Bulk)
10	6"		48-00-5712	48-00-8712		48-01-2712	48-01-7712
10	9"		48-00-5713	48-00-8713	48-01-2703	48-01-2713	48-01-7713
10	12"		48-00-5714			48-01-2714	
14	6"		48-00-5782	48-00-8782	48-01-2762	48-01-2782	48-01-7782
14	9"		48-00-5787	48-00-8787	48-01-2767	48-01-2787	48-01-7787
14	12"		48-00-5794			48-01-2794	
18	6"		48-00-5784	48-00-8784	48-01-2764	48-01-2784	48-01-7784
18	9"		48-00-5788	48-00-8788	48-01-2768	48-01-2788	48-01-7788
18	12"		48-00-5789	48-00-8789	48-01-2769	48-01-2789	48-01-7789

The Torch™ SAWZALL® Blades

TPI	Length	Material	5 Pack	25 Pack	10 Pack (Bulk)	25 Pack (Bulk)	100 Pack (Bulk)
24	6"			48-00-5786			
24	9"			48-00-5790			
24	12"			48-00-5791			

SAWZALL® Blades

TPI	Length	Material	5 Pack	25 Pack	10 Pack (Bulk)	25 Pack (Bulk)	50 Pack	100 Pack (Bulk)
10	4"			48-00-5090				
10	6"			48-00-5092				48-01-7092
14	4"			48-00-5181				
14	6"			48-00-5182	48-00-8182	48-01-2162	48-01-2182	48-01-6182 48-01-7182
14	9"			48-00-5187		48-01-2167	48-01-2187	48-01-6187 48-01-7187
18	4"			48-00-5183				
18	6"			48-00-5184	48-00-8184	48-01-2164	48-01-2184	48-01-6184 48-01-7184
18	9"			48-00-5188		48-01-2168	48-01-2188	48-01-6188 48-01-7188
18	12"			48-00-5189		48-01-2169		48-01-6189 48-01-7189
24	4"			48-00-5185				
24	6"			48-00-5186	48-00-8186		48-01-2186	48-01-6186 48-01-7186

ICE HARDENED™ Metal-Cutting SAWZALL® Blades














Overview

THE TORCH™ Metal-Cutting Blades feature a tooth form optimized for the longest life and maximum durability. TOUGH NECK™ is engineered to protect against tang breakage and delivers the strongest SAWZALL® blade tang on the market. GRID IRON™ features a stamped honeycomb pattern throughout the body of the blade that greatly increases the rigidity of the blade, making it the stiffest metal-cutting SAWZALL® blade on the market. ICE HARDENED™ blades are cryogenically treated for up to 50% longer life. These blades are ideal for making tough, straight cuts.




Features

- Optimized tooth design providing longer life than our previous generation SAWZALL® blades
- Tough Neck™ ribs strengthen the blade tang and minimize breakage
- Grid Iron™ honeycomb pattern increases blade rigidity to resist blade buckling.



The Torch™ SAWZALL® Blades

TPI Length	Material	5 Pack	50 Pack	100 Pack (Bulk)
10	6" 		48-00-4712	48-01-8712 48-01-9712
10	9" 		48-00-4713	48-01-8713 48-01-9713
14	6" 		48-00-4782	48-01-8782 48-01-9782
14	9" 		48-00-4787	48-01-8787 48-01-9787
18	6" 		48-00-4784	48-01-8784 48-01-9784
18	9" 		48-00-4788	48-01-8788 48-01-9788

Metal Cutting ICE HARDENED™ SAWZALL® Blades

TPI Length	Material	50 Pack	5 Pack	100 Pack (Bulk)
10	6" 	48-01-6092		
14	6" 	48-01-8182	48-00-4182	48-01-9182
14	9" 	48-01-8187	48-00-4187	48-01-9187

Metal Cutting ICE HARDENED™ SAWZALL® Blades

TPI	Length	Material	50 Pack	5 Pack	100 Pack (Bulk)
18	6"		48-01-8184		48-01-9184
18	6"			48-00-4184	
18	9"		48-00-4188 48-01-8188		48-01-9188
18	12"			48-00-4189	
24	6"		48-01-8186	48-00-4186	48-01-9186

Multi-Material SAWZALL® Blades






Overview

THE WRECKER™ is ideal for general purpose demolition cutting. It will deliver exceptional durability in a wide range of materials, including ferrous and non-ferrous metals, plastics, and nail-embedded wood.










Features

- A precise manufacturing process creates a sharper cutting edge on each tooth for a faster cutting blade.
- A complete, unset raker tooth on the blade tip allows for easier, faster plunging by minimizing walking and bouncing.
- A thicker, more rigid blade body resists fracturing and bending for maximum durability.

Multi-Material SAWZALL® Blades

TPI	Length	Material	5 Pack	25 Pack	10 Pack (Bulk)	25 Pack (Bulk)	50 Pack	100 Pack (Bulk)
8/12	6"		48-00-5091				48-01-6091	48-01-7091
								
8/12	8"		48-00-5093	48-00-8093	48-01-2073	48-01-2093	48-01-6093	48-01-7093

Multi-Material SAWZALL® Blades

TPI	Length	Material	5 Pack	25 Pack	10 Pack (Bulk)	25 Pack (Bulk)	50 Pack	100 Pack (Bulk)
8/12	12"		48-00-5094			48-01-2094	48-01-6094	
								
								
10/14	8"		48-00-5193					
								
								
10/14	12"		48-00-5194					
								
								

ICE HARDENED™ Multi-Material SAWZALL® Blades





Overview

Thin kerf ICE HARDENED™ Multi-Material Blades are designed to provide fast, flexible cuts in woods, plastics, and metals. ICE HARDENED™ blades are cryogenically treated to minimize soft metal (austenite) and create more hard metal (martensite). The result is a metal cutting blade that is more consistently hard throughout, for up to 50% longer life than standard blades.

Features

- Ice Hardened™ for up to 50% longer life.
- A unique combination of relief angles forms a radius on the back of the tooth that reduces stress build-up during cutting and substantially extends blade life.
- Precision forming process creates sharper teeth for fast cutting.

Multi-Material ICE HARDENED™ SAWZALL® Blades

TPI Length	Material	5 Pack	50 Pack	100 Pack (Bulk)
8/12 6"		48-00-4091	48-01-8091	48-01-9091
8/12 8"		48-00-4093	48-01-8093	48-01-9093

Specialty SAWZALL® Blades

Description	Specialty SAWZALL® Blades		
	5 Pack	1 Pack	100 Pack (Bulk)
12" 5 TPI Pruning SAWZALL® Blade			48-00-1305
12" 5 TPI Pruning SAWZALL® Blade (5 PK)	48-00-1303		
12" 6 TPI Fleam Ground SAWZALL® Blades (5 Pk)	48-00-5017		
3-5/8" 10 TPI SUPER SAWZALL® Blade (5 PK)	48-00-5161		
3-5/8" 14 TPI SUPER SAWZALL® Blade (5 PK)	48-00-5162		
3-5/8" SUPER SAWZALL® Blade (5 PK)	48-00-5163		
5" 6 TPI Plaster SAWZALL® Blades (5 Pk)	48-00-5052		
6" 4/6 TPI SAWZALL® Blades (5 Pk)	48-00-5041		
6" 6 TPI Clean Wood Ground SAWZALL® Blades (Bulk - 100 Pk)			48-01-7015
6" 6 TPI Fleam Ground SAWZALL® Blades (5 Pk)	48-00-5015		
6" Diamond Max SAWZALL® Blade		48-00-1440	
9" 5 TPI Pruning SAWZALL® Blade		48-00-1304	
9" 5 TPI Pruning SAWZALL® Blade (5 PK)	48-00-1301		
9" 6 TPI Fleam Ground SAWZALL® Blades (5 Pk)	48-00-5016		
9" 6 TPI Fleam Ground SAWZALL® Blades (Bulk - 100 Pk)			48-01-7016
9" Diamond Max SAWZALL® Blade		48-00-1450	
Drywall Access SAWZALL® Blade		48-00-1640	
Ductwork SAWZALL® Blade (5 Pk)	48-00-1630		
Flush Cut SAWZALL® Blade (1 Pk)		48-00-1600	
Rough-In SAWZALL® Blade (5 Pk)	48-00-1610		

SAWZALL® Blade Sets

SAWZALL® Blade Sets

Description	Includes	SKU
12 PC Sawzall® Blade Set		\$name 49-22-1129
5 PC Demolition SAWZALL® Blade Set		49-22-1105

SAWZALL® Blade Sets

Description	Includes	SKU
8 PC SAWZALL® Blade Set	(2) 6" 14 TPI Thin Kerf Ice Hardened™ SAWZALL® Blade (2) 6" 18 TPI Thin Kerf Ice Hardened™ SAWZALL® Blade	49-22-0240
9 PC Sawzall® Blade Set	(2) 6" 5 TPI SAWZALL® Blade (2) 9" 5 TPI SAWZALL® Blade	49-22-1145
ICE HARDENED™ 14 PC Metal Cutting Sawzall® Blade Set	(4) 6" 14 TPI Thin Kerf Ice Hardened™ SAWZALL® Blade (4) 6" 18 TPI Thin Kerf Ice Hardened™ SAWZALL® Blade (2) 9" 10 TPI The Torch™ Ice Hardened™ SAWZALL® Blade (2) 9" 14 TPI The Torch™ Ice Hardened™ SAWZALL® Blades (2) 9" 18 TPI The Torch™ Ice Hardened™ SAWZALL® Blade	49-22-1131
Mega SAWZALL® Blade Kit		49-22-1132

Step Drill Bits

Step Drill Bits



Overview

Milwaukee® Step Drill Bits with JAM-FREE Performance feature a dual-flute design delivering up to 2X faster hole times, up to 4X longer life and up to 50% more holes per battery charge than competitors. Ideal for drilling small and large-diameter holes in steel and plastic, these bits are Optimized for Cordless Drills in High Speed. The Rapid Strike™ tip allows for a fast and accurate start that generates less heat, resulting in longer bit tip life. Black oxide coating also enhances durability, hole quality and bit life. For user convenience and accuracy, each bit has laser-engraved reference marks you can see while drilling. The 3-flat Secure-Grip™ shank ensures a solid connection with the drill chuck. The #1 Step Drill Bit has 13 hole sizes in 1/32" increments ranging from 1/8" to 1/2". Jam-Free Performance in high speed with most professional 18 volt cordless drills lithium-ion battery technology.

Features

- JAM-FREE performance: Dual-flute design provides greater speed and control
- Up to 2X faster: Optimized for cordless drills in high speed
- Rapid Strike™ Tip: Creates fast, accurate starts and generates less heat

Step Drill Bits

Description	Number of Steps	SKU
#1 Step Drill Bit, 1/8" - 1/2"	13	48-89-9201
#11 Step Drill Bit, 7/8" - 1-7/32"	13	48-89-9211
#12 Step Drill Bit, 7/8" - 1-3/8"	5	48-89-9212
#2 Step Drill Bit, 3/16" - 1/2"	6	48-89-9202
#3 Step Drill Bit, 1/4" - 3/4"	9	48-89-9203
#4 Step Drill Bit, 3/16" - 7/8"	12	48-89-9204
#5 Step Drill Bit, 1/4" - 1-3/8"	10	48-89-9205
#6 Step Drill Bit, 3/8" & 1/2"	2	48-89-9206
#7 Step Drill Bit, 7/8" Single Hole	1	48-89-9207
#8 Step Drill Bit, 1/2" - 1"	9	48-89-9208
#9 Step Drill Bit, 7/8" & 1-1/8"	2	48-89-9209

Step Drill Bit Sets

Description	Includes	SKU
		\$name
2 PC #4 Step Drill Bit Set	(2) #4 Step Drill Bit, 3/16" - 7/8" (48-89-9204)	48-89-9234
2 PC #9 Step Drill Bit Set	(2) #9 Step Drill Bit, 7/8" & 1-1/8" (48-89-9209)	48-89-9239
3 PC Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" - 1/2" (48-89-9201) (1) #2 Step Drill Bit, 3/16" - 1/2" (48-89-9202) (1) #4 Step Drill Bit, 3/16" - 7/8" (48-89-9204) (1) Carrying Case	48-89-9221
4 PC Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" - 1/2" (48-89-9201) (1) #4 Step Drill Bit, 3/16" - 7/8" (48-89-9204)	
4 PC Step Drill Bit Set	(1) #7 Step Drill Bit, 7/8" Single Hole (48-89-9207) (1) #12 Step Drill Bit, 7/8" - 1-3/8" (48-89-9212) (1) Carrying Case	48-89-9223
6 PC Step Drill Bit Set	(1) #1 Step Drill Bit, 1/8" - 1/2" (48-89-9201) (1) #4 Step Drill Bit, 3/16" - 7/8" (48-89-9204) (1) #6 Step Drill Bit, 3/8" & 1/2" (48-89-9206)	
6 PC Step Drill Bit Set	(1) #7 Step Drill Bit, 7/8" Single Hole (48-89-9207) (1) #8 Step Drill Bit, 1/2" - 1" (48-89-9208) (1) #9 Step Drill Bit, 7/8" & 1-1/8" (48-89-9209) (1) Carrying Case	48-89-9224

Step Drill Bits - Metric

Description	Number of Steps	SKU
		\$name
		\$name
		\$name
		\$name
		\$name
Step Bit 4mm - 12mm	5	48-89-9302
Step Bit 4mm - 12mm	9	48-89-9301
Step Bit 4mm - 20mm	9	48-89-9320
Step Bit 6mm - 35mm	14	48-89-9335
Step Bit M6-M32 (32.5MM)	13	48-89-9332
Step Bit PG7-PG21 (28mm)	9	48-89-9321

Description	Includes	SKU
3 PC Metric Step Drill Bit Set		48-89-9399

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