



**Protection on the Job.
Innovation at Work.**





Black Stallion® is...

PROTECTION

Black Stallion® is a leading provider of gloves, flame-resistant garments, and other gear designed to protect workers on the job. What sets us apart from other suppliers is our innovative products, dynamic customer service, and superior value. We are protection on the job. With innovation, service, and value at work. For you.



on the Job.

Innovation at Work.

For Black Stallion®, innovation equals problem solving. We design products that solve your customers' problems. That is where our expertise in product innovation leads the way. We design, craft, and create products that protect, products that fit, products that satisfy. Products that your customers will love. And buy. That's innovation at work for you.



See our New GlareBlocker™ glare guard on page 43

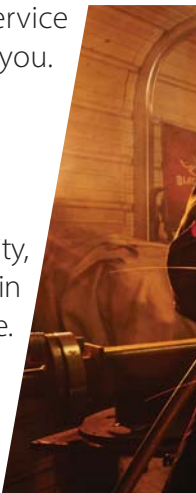


Service at Work.

Every supplier claims to offer great service. But, very few have Black Stallion's® reputation for excellence in professional service. With an assigned team managing your account, you get an unsurpassed level of dedicated service. Service you can count on. Service you can trust. Service at work for you.

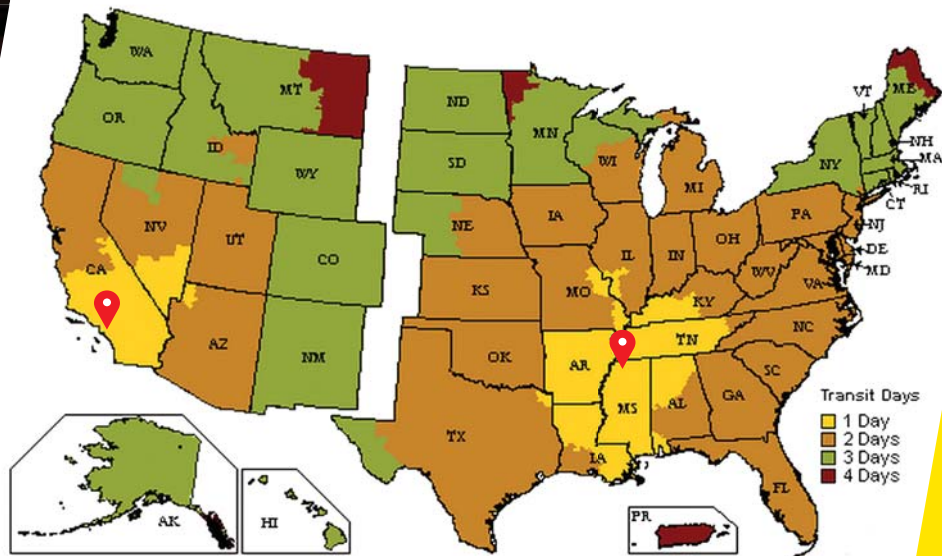
Value at Work.

Value is more than just a low price. Real value is a unique combination of quality, cost, and service. With Black Stallion® as your partner, you get consistent quality in materials and construction, aggressive pricing programs, and unmatched service. Now that's genuine value. At work for you.



We Ship Your Order **FASTER!***

With dual warehousing & shipping facilities, and a commitment to maintaining inventory, we ship your order faster than other suppliers. You get the gear you need, when you need it.



From Southern California

Shipping from Santa Fe Springs, CA
(Los Angeles, CA)

From Mississippi

Shipping from Olive Branch, MS
(Memphis, TN)

*Applies to in-stock orders; not applicable to custom orders.

Celebrating 10 Years of **XTREME INNOVATION.**

In 2008, Black Stallion® rocked the welding industry with the introduction of BSX® -- a line of welding gloves and garments that featured innovations in both performance and design. Combining contrasting colors, flame graphics, and a smarter fit, BSX® kicked up the style, without compromising the protection.

Today, the BSX® spirit of extreme innovation is alive and well at Black Stallion®.

Look for NEW BSX® gear, including new colors, new graphics, and new features, coming soon!



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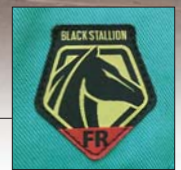
Find our BSX® collection of welding gloves, garments, & accessories on pages 14-16.

BETTER PROTECTION

For Light Welding Applications



Standup welder's collar



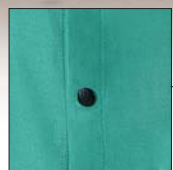
Easy ID FR label



Scribe pocket



Inside pocket



6 convenient front snaps



Leather reinforcements on all snaps

Flame-Resistant Cotton Welding Jacket

With more features and superior quality, our 9 oz. FR cotton welding jacket provides better protection for light welding applications. Tested to maintain protection through 50 home washings. 30" length.

F9-30C

F9-30C	S-6XL	Green
F09-30C	S-5XL	Safety Orange
FL9-30C	S-4XL	Safety Lime
FN9-30C	S-5XL	Navy
FR9-30C	S-4XL	Red
FBK9-30C	S-5XL	Black
F9-36C	S-4XL	Green (36" length)
F2-30C	S-4XL	Green (12 oz.)
FB2-30C	S-4XL	Brown (12 oz.)



F09-30C

FL9-30C

FN9-30C

FR9-30C

FBK9-30C



- Roomy enough to fit over clothing
- Blank name badge for identification
- Scribe pocket
- Inside adjustable fit waistband
- Pass-through side pockets

Flame-Resistant Cotton Coveralls

9 oz. flame-resistant cotton provides protection from heat, sparks, and light spatter. Tested to maintain protection through 50 home washings.

F9-32CA/PT	S-5XL	Green
FN9-32CA/PT	S-5XL	Navy

For Coverall Sizing (Chest, Waist, Inseam, etc.), See Page 54

FN9-32CA/PT

F9-32CA/PT

What is Flame-Resistant Cotton?



FR Cotton T-Shirt



Regular Cotton T-Shirt



Flame-Resistant Cotton is made flame-resistant by the application of flame-retardant chemicals. During a fire, FR cotton relies on a chemical reaction to extinguish the flame. This reaction is triggered by the heat of the fire and the amount of time the fabric is exposed to the fire. The degree of protection provided by the flame-retardant chemical reduces through the washing process. Our standard FR cotton is tested to ASTM F1506 standard to maintain protection through 50 home washings.



F9-21CS

Flame-Resistant Cotton Cape Sleeves & Bibs

- 9 oz. flame-resistant cotton
- Snap front and wrists on sleeves
- Scribe pocket on sleeves
- Bibs include adjustable waist strap



F9-20B

F9-21CS	S-4XL	Green Cape Sleeves
F9-20B	One Size	Green 20" Bib
F9-24B	One Size	Green 24" Bib



F09-32P

Flame-Resistant Cotton Work Pants

- 9 oz. flame-resistant cotton
- Industrial belt loops
- Rear pockets
- Available in waist sizes 32-48 (even sizes)

F9-32P	32" inseam	Green
F9-34P	34" inseam	Green
F09-32P	32" inseam	Orange



F9-36A

Flame-Resistant Cotton Bib Apron

- 9 oz. flame-resistant cotton
- Shoulder and waist harness straps

F9-36A	36" Length	Green
F9-42A	42" Length	Green



F9-18S

Flame-Resistant Cotton Sleeves

- 9 oz. flame-resistant cotton
- Elastic wrists and biceps
- Sold by the pair

F9-18S	18" Length	Green
F9-23S	23" Length	Green



F9-218S

Flame-Resistant Cotton Sleeves with Cuff Elastic Bands

- 9 oz. flame-resistant cotton
- Elastic cuff bands on wrists and biceps
- Sold by the pair

F9-218S	18" Length	Green
F9-223S	23" Length	Green



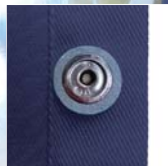
Flame-Resistant Cotton Hood

- 9 oz. flame-resistant cotton
- Full drape
- Hook and loop fastener

F9-HOOD	One Size	Green
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**COOLER. BREATHABLE.
MORE COMFORTABLE.
WELL PROTECTED.**

**NEW Black Stallion® Stretch-Back
FR Cotton Welding Jacket**



Leather reinforcements on all front snaps

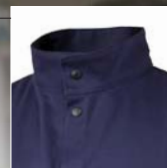
9 oz. FR cotton front, sleeves, and collar



Inside pocket keeps small items secure



6 powder-coated stainless steel front snaps & wrist snaps

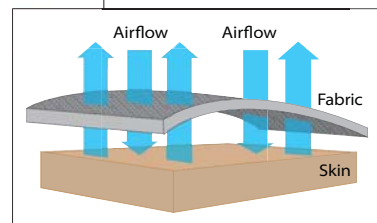


Standup welder's collar for enhanced protection

7 oz. FR cotton stretch knit back



Scribe pocket holds welding pencils, soapstone, & paint markers



7 oz. FR cotton knit back panel allows more airflow for cooling breathable comfort and stretches for easy motion

JF1625-NG

NEW ITEM

Stretch-Back FR Cotton Welding Jacket

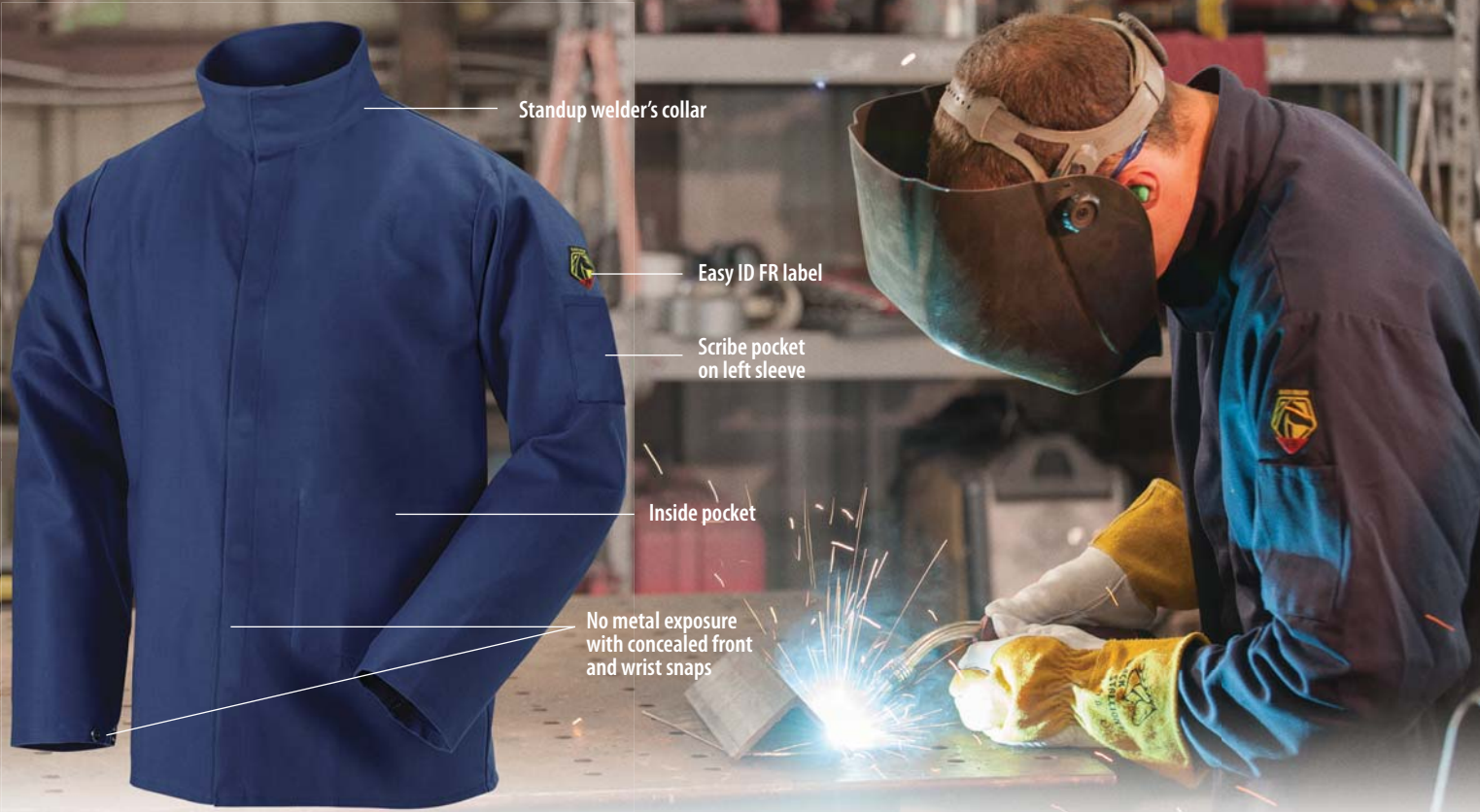
The JF1625 offers all the protection of our standard welding jacket, with the added comfort of a flame-resistant cotton stretch knit back panel. The stretch knit panel provides cooling breathability and stretch, while maintaining ASTM F1506 compliant flame resistance. Tested to maintain protection through 50 home washings. 32" length.

JF1625-NG	S-4XL	Navy with Gray Stretch Panel
JF1625-OR	S-4XL	Safety Orange with Orange Stretch Panel
JF1625-TG	S-4XL	Tan with Gray Stretch Panel



JF1625-OR

JF1625-TG



NEW ITEM

Premium Inherent FR Welding Jacket

7.5 oz. inherently flame-resistant 75% Lenzing™ fabric provides protection for the life of the garment. Lenzing™ quickly extinguishes and will not melt or drip. Because the FR protection is built into the fiber itself, it can never be worn away or washed out. Extended 32" length.

JF4520 S-4XL Navy

Lenzing™ FR -- The Heat Protection Fiber



Unique thermal insulation properties combined with permanent flame resistance make Lenzing™ FR a heat protection fiber that can never be worn away or washed out. It offers protection from all kinds of heat and its functional properties help to prevent heat stress and heat stroke.



FS7-KHK

FS8-DNM

Flame-Resistant Cotton Work Shirt

- 7 oz. flame-resistant cotton
- Generously cut for a comfortable fit
- Chest pockets
- Metal snaps
- Metal collar snaps

FS7-KHK	S-4XL	Khaki
FS8-DNM	S-4XL	Denim (8 oz.)



JF1331-BK

JF1332-LM

JF1332-OR

Full-Zip FR Cotton Hooded Sweatshirt

- Flame-resistant cotton*
- Exterior sleeve pocket
- Covered flaps on pockets and zipper front
- Standup collar
- Removable hood

JF1331-BK	M-4XL	Black
JF1332-LM	M-4XL	Safety Lime, 2" Reflective Tape
JF1332-OR	M-4XL	Safety Orange, 2" Reflective Tape

*For welders, the FR Hooded Sweatshirt is intended to be used as part of a layered warmth/FR system. It is recommended that a welding jacket be worn over the Hooded Sweatshirt for maximum protection when welding.

Safety Welding Jacket with FR Reflective Tape

9 oz. flame-resistant cotton with 2" silver reflective tape is designed for light welding applications where enhanced visibility is critical (construction, traffic zones, etc.). 30" length.

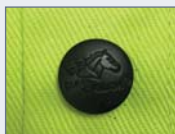
JF1012-OR	S-5XL	Safety Orange
JF1012-LM	S-4XL	Safety Lime



JF1012-LM

JF1012-OR

6 Buttons are Better than 4!



Our welding jackets feature 6 front snaps for more protection, with less gapping. Others use as few as 4 buttons, leaving wide gaps.

Hi-Vis Class 3 High-Performance FR Welding Jacket

- 9 oz. inherently FR fabric
- Standup welder's collar
- "X" reflective pattern on back
- Back access slot for fall harness D-ring
- ANSI 107-2015 Type R, Class 3
- NFPA 70E; ATPV 10.6 cal/cm² (PPE Cat 2)
- ANSI Cut Level A2
- Made in the USA
- 30" length

JF4312-HY	S-5XL	Hi-Vis Yellow
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Slot on back provides access to D-ring on fall protection harness (D-ring shown is not included)



Back



Front

High-Performance Arcweld® FR Fabric



Electric arc and welding spatter protective garments require a durable, high strength, high performance FR fabric that adds value without compromising comfort. The ArcWeld® fabric in the JF4312 jacket combines the high thermal capability and durability of Twaron® with the comfort and moisture management of Lenzing FR®. The fabric is NFPA 2112 and NFPA 70E certified.

FR COTTON PROTECTION.

ANSI CERTIFIED HIGH-VIS PROTECTION.

ARC FLASH HAZARD PROTECTION.

NEW ITEM

Hi-Vis Class 3 FR Cotton Jacket

- 9 oz. ANSI-certified flame-resistant 100% cotton
- Standup welder's collar
- Concealed snap front and snap wrist closures
- Back access slot for fall harness D-ring
- "X" reflective pattern on back
- Inside pocket and scribe pocket
- NFPA 70E certified (8.2 cal/cm² - PPE Cat 2)
- ANSI 107-2015 Type R, Class 3
- Extended 32" length

JF1117 S-4XL Hi-Vis Yellow



Back (D-ring shown is not included)

Front



Protection from an Arc Flash Incident



Injury from electric shock and arc flash hazards is the sixth leading cause of occupational fatality in the U.S. With an Arc Thermal Performance Value of 8.2 cal/cm², the JF1117 jacket and VF1110 vest provide protection from an arc flash event. JF1117 can be used as part of a Category 2 PPE program for work with potential exposure to energized electrical equipment.

Learn more about arc flash hazards and NFPA 70E standards on page 52.

NEW ITEM

Hi-Vis Class 2 FR Cotton Vest

- 9 oz. ANSI-certified flame-resistant 100% cotton
- 7 exterior pockets
- Dual mic tabs
- Concealed snap front
- Back access slot for fall harness D-ring
- "X" reflective pattern on back
- NFPA 70E certified (8.2 cal/cm² - PPE Cat 2)
- ANSI 107-2015 Type R, Class 2

VF1110 S-4XL Hi-Vis Yellow



Front



Back



THE COMFORT OF **COTTON** THE DURABILITY OF **NYLON** THE PROTECTION OF **FLAME-RESISTANCE**

NEW Black Stallion® **88/12 FR** Coveralls, Shirts, & Pants

NEW ITEM!

7 oz. 88/12 FR Coveralls

- Durable 7 oz. 88/12 FR blend
- Elastic waist and action back
- 2-way FR zipper closure
- Left chest pocket with pencil slot
- Hip pockets and pass-through pockets
- NFPA 2112 certified, UL classified
- NFPA 70E; ATPV 9.3 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132



CF4017-ST

CF4017-NV

CF4017-GY

CF4017-ST	S-5XL	Stone Khaki
CF4017-NV	S-5XL	Navy
CF4017-GY	S-5XL	Gray



NEW ITEM!

7 oz. 88/12 FR Work Shirt

- Durable 7 oz. 88/12 FR blend
- Stitched with FR aramid threads throughout
- Chest pockets with flaps and pencil slot
- NFPA 2112; NFPA 70E; ATPV 9.3 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132.



WF4010-ST	S-4XL	Stone Khaki
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NEW ITEM!

7 oz. 88/12 FR Work Pants

- Durable 7 oz. 88/12 FR blend
- Stitched with FR aramid threads throughout
- Zipper fly with FR button closure
- NFPA 2112; NFPA 70E; ATPV 9.3 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132.
- 32- 48 waist (even sizes)



PF4020-NV	32" Inseam	Navy
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Why 88/12 FR Fabric?

88/12 is a chemically-treated blend of 88% cotton and 12% nylon that provides long-lasting protection for nearly all work environments. The addition of nylon woven tightly on the inside of the FR cotton fabric makes the garment much more durable and comfortable. It also increases the garment's ATPV value for arc flash protection.



Easy Cooling Pipe Wrap

- FR canvas outer layer with 18 oz. fiberglass lining
- Helps control cool down, reducing weld cracking
- Adjustable sizing

AP1010-OD-0608	Fits 6" - 8" Pipes
AP1010-OD-1012	Fits 10" - 12" Pipes
AP1010-OD-1420	Fits 14" - 20" Pipes
AP1010-OD-2228	Fits 22" - 28" Pipes
AP1010-OD-3036	Fits 30" - 36" Pipes
AP1010-OD-4048	Fits 40" - 48" Pipes

NEW ITEM

NFPA 2112 & NFPA 70E 7 oz. FR Cotton Knit Long-Sleeve T-Shirt

- 7 oz. 100% flame-resistant cotton jersey knit
- ASTM F1506; NFPA 2112 certified; UL classified
- NFPA 70E certified; ATPV 12 cal/cm² (PPE Cat 2)
- Stitched with FR aramid threads throughout
- Convenient scribe pocket on left sleeve
- Tested to retain protection through 100 washes

TF2510-GY	S-4XL	Gray
TF2510-NV	S-4XL	Navy
TF2510-OR	S-4XL	Safety Orange
TF2510-LM	S-4XL	Safety Lime
TF2511-OR	S-4XL	Orange with Reflective Tape
TF2511-LM	S-4XL	Lime with Reflective Tape



TF2510-GY



TF2510-NV



TF2510-OR



TF2510-LM



TF2511-LM (Front)



TF2511-OR (Back)

Drop down "X" reflective pattern indicates when wearer's back is turned

PROMOTE YOUR BUSINESS, YOUR CUSTOMER'S BUSINESS, OR BOTH WITH OUR CUSTOM LOGO SERVICES

We make adding your logo or other graphic to our gloves & garments fast, easy, & affordable.

Call or Email Today to Learn More



We Can Add Company Logos & Other Graphics to Many of Our:

- ✓ Welding Beanies
- ✓ Gloves
- ✓ Welding Jackets
- ✓ Work Shirts
- ✓ Coveralls
- ✓ Bags



9 oz. Deluxe FR Cotton Coveralls

Constructed of durable 9 oz. flame-resistant cotton and tested to retain protection through 100 washes. Meets or exceeds industry standards for Flame Resistance (NFPA 2112) and Arc Flash Protection (NFPA 70E). Meets OSHA 1910.269 and 1910.132. ATPV 10 cal/cm² (PPE Cat 2).

CF2215-ST	S-5XL	Stone Khaki
CF2215-NV	S-5XL	Navy
CF2215-GY	S-5XL	Gray
CF2216-ST	S-5XL	Stone with 2" Reflective Tape
CF2216-NV	S-5XL	Navy with 2" Reflective Tape
CF2216-GY	S-5XL	Gray with 2" Reflective Tape



For Coverall Sizing (Chest, Waist, Inseam, etc.), See Page 54



- Chest pockets with protective flaps & pencil slots
- Easy ID FR label
- Gusseted underarms
- 2-way FR zipper with protective flap
- Adjustable elastic waistband
- Large hip pockets with coin catch

CF2215-ST



CF2215-NV

CF2215-GY

CF2216-ST

CF2216-NV

CF2216-GY



CF2117-ST

CF2117-NV

CF2117-OR

7 oz. FR Cotton Coveralls

- 7 oz. flame-resistant cotton
- Elastic waist and action back
- 2-way FR zipper closure
- Left chest pocket with pencil slot
- Hip pockets and pass-through pockets
- NFPA 2112 certified
- NFPA 70E; ATPV 8.7 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132

CF2117-ST	S-5XL	Stone Khaki
CF2117-NV	S-5XL	Navy
CF2117-OR	S-5XL	Safety Orange



For Coverall Sizing (Chest, Waist, Inseam, etc.), See Page 54



Standup Welder's Collar

Easy ID FR label

Scribe pocket

Covered front snaps - no metal exposure

Inside pocket



Durable leather reinforcements on the back of all snaps

NEW ITEM

NFPA 2112 & NFPA 70E 9 oz. FR Cotton Deluxe Welding Jacket

Designed for welders who may be exposed to potential flash fire and arc flash hazards typically associated with Oil & Gas, Utility, and Industrial applications. Tested for both NFPA 2112 and NFPA 70E standards.

- Durable 9 ounce flame-resistant cotton
- ASTM F1506; NFPA 2112 certified; UL classified
- NFPA 70E certified; ATPV 10 cal/cm² (PPE Cat 2)
- Stitched with FR aramid threads throughout
- Scribe pocket on left sleeve; inside pocket
- Covered front snaps
- Tested to retain protection through 100 home washes
- 32" length for extended torso protection

JF2220-GY	S-4XL	Gray
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WF2110-ST

WF2112-ST

WF2110-GY

7 oz. FR Cotton Work Shirt

- Generous fit 7 oz. flame-resistant cotton
- Melamine buttons
- Button-down collar
- Stitched with FR aramid threads throughout
- Chest pockets with flaps and pencil slot
- NFPA 2112; NFPA 70E; ATPV 8.7 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132.

WF2110-ST	S-4XL	Stone Khaki
WF2110-GY	S-4XL	Gray
WF2112-ST	S-4XL	Stone Khaki with 2" Reflective Tape



9 oz. FR Cotton Work Pants

- 9 oz. flame-resistant cotton
- Stitched with FR aramid threads throughout
- Zipper fly with FR button closure
- NFPA 2112; NFPA 70E; ATPV 10 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132.
- 32 - 48 waist (even sizes)

PF2220-NV	32" Inseam	Navy
PF2221-NV	34" Inseam	Navy



14 oz. FR Denim Jeans

- 14 oz. flame-resistant cotton denim
- Stitched with FR aramid threads throughout
- Relaxed fit with 5-pocket jean design
- NFPA 2112; NFPA 70E; ATPV 21 cal/cm² (PPE Cat 2)
- Meets OSHA 1910.269 and 1910.132.
- 30 - 48 waist (even sizes)

FD14-30P	30" Inseam	Denim
FD14-32P	32" Inseam	Denim
FD14-34P	34" Inseam	Denim
FD14-36P	36" Inseam	Denim

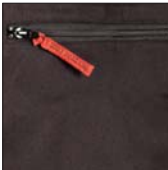


INNOVATIVE DESIGN & MODERN STYLE for TODAY'S WELDER



Leather reinforcements on all snaps

6 front snap closures



Zippered inside pocket (right)

Extended length front



Standup welder's collar with adjustable snap options



Ambidextrous dual scribe pockets



Adjustable waist straps for a more fitted and stylish appearance

Inside pocket (left)

BX9C

BSX® Contoured FR Cotton Welding Jacket

Reaching a new level in innovation, the BSX® welding jacket utilizes a modern design to create a better fitting, better looking, and more comfortable protective garment. 9 oz. flame-resistant cotton with contrasting flame graphics and piping. Extended 32" length front coverage.

BX9C	S-5XL	Black
BXRB9C	S-5XL	Royal Blue
B9C	S-5XL	Black (no flame graphics)



Next Level Welding Gear

Our BSX® line of welding gear takes the style, quality and innovation of Black Stallion® to the extreme. That is what BSX® stands for – Black Stallion® Extreme.



Eye-catching designs and bold colors are combined with modern fit and enhanced comfort and dexterity elements for a line of revolutionary gloves, garments and accessories.



B9C

BXRB9C

BSX® FR Cotton & Grain Pigskin Hybrid™ Welding Jacket

The BSX® hybrid welding jacket offers the ideal combination of durable protection and cool comfort. Premium grain pigskin leather sleeves, with 9 oz. flame-resistant cotton body. Extended 32" front coverage.

BXRB9C/PS S-5XL Royal Blue



Leather reinforcements on all snaps

6 front snap closures and wrist snaps

Zippered inside pocket (right)

Extended length front

Standup welder's collar with adjustable snap options

Ambidextrous dual scribe pockets

Adjustable waist straps

Inside pocket (left)



BSX® Flame-Resistant Cotton Welding Jacket

- 9 oz. flame-resistant cotton
- Standup welder's collar
- 6 front snaps
- Leather reinforcements on all snaps
- Scribe pocket and inside pocket
- Extended 32" length front coverage

BXTN9C S-5XL Tan



BX21CS



BX21B

BSX® Advanced FR Cotton Cape Sleeves & Bib

- 9 oz. flame-resistant cotton
- Standup welder's collar
- Snap front and wrists on sleeves
- NoGap™ bib dock
- 21" double-layer bib
- Cape sleeves and bib sold separately

BX21CS S-5XL Cape Sleeves

BX21B One Size 21" Bib





BSX® Cut-Resistant Kevlar® Knit FR Sleeves

- 18" Kevlar® knit sleeves
- Double layer construction
- ANSI Cut Level A3
- Thumb notch
- Made in the USA

BX-KK-18T One Size



BX9-19S-BK



BX9-19S-RB

BSX® FR Cotton Sleeves

- 19" 9 oz. flame-resistant cotton sleeves
- Wide upper arm elastic and elastic wrist cuff
- Reinforcement layer for durability
- Sold by the pair

BX9-19S-BK Black with Red Flame Graphics
BX9-19S-RB Black with Royal Blue

BSX® Hybrid Pigskin & FR Cotton Sleeves



- 19" grain pigskin leather with 9 oz. FR cotton upper arm
- Wide upper arm elastic and elastic wrist cuff
- Sold by the pair

BX-19P Black with Royal Blue



BC5W-BK



BC5B-BK

BSX® Cotton Welding Cap and Beanie

- Welding Cap features double layer construction and neck guard
- One size fits most

BC5W-BK Welding Cap
BC5B-BK Beanie



BSX® Cotton Doo Rag

- Absorbent forehead padding
- One size fits most

BC5D-BK



BSX® Helmet Sweatband

- Cushioned for comfort
- Designed for non-suspension style headgear
- 2 per pack

BC5SB-BK

THE RIGHT COMFORT. THE RIGHT PROTECTION. THE RIGHT FIT!

AngelFire® Women's Welding Garments & Gloves by Black Stallion®



AngelFire® Women's Premium Grain Kidskin & FR Cotton TIG Glove

- Premium grain kidskin palm
- FR treated cotton back and lining
- DragPatch® side reinforcement
- Unlined palm
- Kevlar® stitching throughout

LT50 XS-XL



AngelFire® Women's Stick Glove

- Premium grain pigskin palm
- Split cowhide back
- Kevlar® stitching throughout

LS50 XS-XL

FR Cotton & Cowhide Hybrid™ Welding Jacket

With a Black Stallion® Hybrid™ Welding Jacket, you get the best of both worlds. Rugged leather sleeves shield arms from sparks and spatter, while breathable flame-resistant cotton protects the torso. 30" length.

FRB9-30C/BS	S-5XL	Royal Blue
F9-30C/BS	S-4XL	Green
F09-30C/BS	S-4XL	Orange



Back access slot for fall harness D-ring (D-ring shown is not included)



JH1012-LM



JH1012-OR

Safety FR Cotton & Cowhide Hybrid™ Welding Jacket

- Split cowhide sleeves
- Flame-resistant cotton body with 2" FR reflective tape
- "X" reflective pattern on back
- Back access slot for fall harness D-ring
- 30" length

JH1012-OR	S-4XL	Safety Orange
JH1012-LM	S-4XL	Safety Lime



AngelFire® Women's Hybrid™ Welding Jacket

- Premium grain pigskin sleeves
- 9 oz. flame-resistant cotton body
- Standup welder's collar
- Dual scribe and inside pockets
- Adjustable cuff and waist straps
- 29" length

BW9C/PS	XS-XL	Chocolate Brown
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AngelFire® Women's FR Cotton Welding Jacket

- 9 oz. flame-resistant brushed cotton
- Standup welder's collar
- Dual scribe and inside pockets
- Adjustable cuff and waist straps
- 29" length

BW9C	XS-XL	Chocolate Brown
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Black Stallion® LEATHER WELDING JACKETS

NATURAL INSULATION

ESSENTIAL PROTECTION

SUPERIOR PERFORMANCE



Corduroy collar



Satin-lined shoulders



Dual scribe pockets



Gusseted underarms

Kevlar® stitching throughout



Adjustable waist snaps



Reinforced front & wrist snaps

Split Cowhide Welding Jacket

Our Split Cowhide Welding Jacket offers the right balance of performance and value. Cowhide is a tough, durable leather that performs well against sparks and spatter. 30" length.

30WC S-5XL

Duralite™ Premium Grain Pigskin Welding Jacket

- Lightweight grain pigskin leather
- Stand-up welder's collar lined with corduroy
- Satin-lined shoulders
- Kevlar® stitching throughout
- 30" length

30PWC	S-3XL	Tan
30PWC-BLK	M-3XL	Black

**50% of the Weight.
100% of the Performance.**

Our Duralite™ Jackets weigh half as much as a traditional cowhide leather jacket, without sacrificing performance or protection.



30PWC

30PWC-BLK



21CS

Split Cowhide Cape Sleeves

- Split cowhide with standup corduroy collar
- Satin lined shoulders
- Gusseted underarms
- Scribe pockets on both sleeves

21CS	S-4XL
14WB	14" Length Bib
20WB	20" Length Bib



20WB



220CS



40WS

48SL

24WA



36A

42A

Split Cowhide Cape Sleeve & Bib Combos

- 21CS cape sleeves with split cowhide bib
- Bib includes waist strap
- Kevlar® stitching throughout

214CS	S-4XL	Cape Sleeves & 14" Bib Combo
220CS	S-4XL	Cape Sleeves & 20" Bib Combo

Split Cowhide Chaps & Aprons

- Adjustable straps
- Kevlar® stitching throughout

40WS	40" Length Chaps
48SL	48" Length Split-Leg Bib Apron
24WA	24" Length Waist Apron

Split Cowhide Chaps & Aprons

- Adjustable straps
- Kevlar® stitching throughout

36A	36" Length Bib Apron
42A	42" Length Bib Apron

NEW ITEM!

Color Block Leather Welding Jacket

Our newest leather welding jacket features color-blocked black and royal blue split cowhide for a modern and stylish twist to a traditional welding garment. 30" length.

JL1030-BB Black/Royal Blue S-4XL



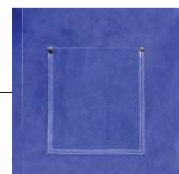
Adjustable standup welder's collar



Satin-lined shoulders

Scribe pocket on the left sleeve

Reinforced snaps



Inside pocket



Gusseted underarms



Adjustable waist snaps



JL1021-BB



AL1020-BL

NEW ITEM!

Color Block Leather Cape Sleeves

- Rugged split cowhide leather
- Standup welder's collar
- Satin-lined shoulders
- Reinforced snaps
- Dual scribe pockets

JL1021-BB S-4XL Black/Royal Blue



NEW ITEM!

Color Block Leather Bib

- Rugged split cowhide leather
- 20" length
- Snaps to attach to Color Block Leather Cape Sleeves (JL1021-BB)

AL1020-BL Royal Blue



Kevlar® stitching throughout
 Thumb strap reinforcement
 Reversed grain palm



Rigid cuff
 Dupont® Nomex® lined back
 Premium grain elkskin leather



Elkskin Stick Glove with Nomex® Lined Back

Constructed of Black Stallion® elkskin leather -- extra-thick for superior heat, flame, and abrasion resistance.

850 S-2XL



Pearl White Elkskin Stick Glove with Nomex® Lined Back

- Premium grain elkskin leather
- Dupont® Nomex® lined back
- Reversed grain palm
- Rigid cuff
- Thumb strap reinforcement
- Kevlar® stitching throughout

750 S-XL



Premium Cowhide Stick Glove with Pigskin Palm

- Grain pigskin palm
- Cowhide back
- Wool insulated back, extending through cuff
- Exclusive DragPatch® reinforcement
- Kevlar® stitching throughout

730 M-2XL



BSX® Advanced Fit Stick Glove with DragPatch®

- Premium grain pigskin palm
- Split cowhide back
- Exclusive DragPatch® reinforcement
- Kevlar® stitching throughout

BS50 S-2XL



Angelfire® Women's Stick Glove

- Premium grain pigskin palm
- Split cowhide back
- Reinforced palm
- DragPatch® side reinforcement
- Kevlar® stitching throughout

LS50 XS-XL



Made in USA Split Cowhide Stick Glove

- Split Cowhide
- 14" length
- Wool lining
- Kevlar® stitching throughout

101A S-XL





Kevlar® stitching throughout

Exclusive CushionCore™ padded liner

Wide reinforcement strips



Side Split Cowhide Stick Glove with CushionCore™ Liner

High-quality side split cowhide stick glove with wide reinforcements in key stress areas.

320	S-3XL	
320LH	L	Left hand only

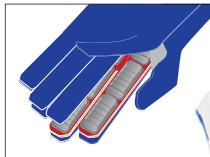


NEW ITEM!

A6 Cut-Resistant Cowhide Stick Glove

- Side split cowhide
- ANSI Cut Level A6 cut-resistant liner
- Wide reinforcements in high wear area
- Kevlar® stitching throughout

320CR	L-XL	EN388 4344
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Impact pads under leather



NEW ITEM!

A6 Cut Resistant & Impact Resistant Cowhide Stick Glove

- Side split cowhide
- ANSI Cut Level A6 liner
- Impact-resistant pads under leather on all fingers
- Kevlar® stitching throughout

320CRI	L-XL	EN388 4344	
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Performance Side Split Cowhide Stick Glove

- Side split cowhide
- Exclusive CushionCore™ padded liner
- Wide palm guard
- Kevlar® stitching throughout

200	L
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NEW ITEM!

21" Split Cowhide Stick Glove with RestPatch®

- Durable split cowhide
- Long cuff design
- Exclusive RestPatch® wrist and forearm padding
- Kevlar® stitching throughout

GS1321	M-XL
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18" Shoulder Split Cowhide Stick Glove

- Select shoulder split cowhide
- Long cuff design
- Cotton lined for comfort
- Kevlar® stitching throughout

111R-18	L
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Select Shoulder Split Cowhide Stick Glove

Reliably consistent quality for standard stick welding protection

110	S-XL	
110LH	L	Left hand only



Kevlar® stitching throughout

Cotton lining

Thumb strap reinforcement

Shoulder split cowhide



Cowhide Leather



Because it is one of the heaviest leathers, making it very tough and durable, cowhide is an excellent leather for stick welding gloves. It offers the right balance of performance and value, and performs very well against sparks and spatter.



Basic Split Cowhide Stick Glove with CushionCore™ Liner

- Split cowhide
- Extra wide palm guard reinforcement
- CushionCore™ padded liner
- Kevlar® stitching throughout

113	L	Blue
115	L	Brown



Basic Split Cowhide Stick Glove

- Economy split cowhide
- Cotton lining

111S	L	Gray
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NEW ITEM!

A3 Cut Resistant Split Cowhide Stick Glove

Now available with ANSI Cut Level A3 cut resistant liner

111SCR	L	Gray		
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Select Shoulder Split Cowhide Stick Glove with CushionCore™ Liner

- Select shoulder split cowhide
- Exclusive CushionCore™ padded liner
- Wide palm guard
- Kevlar® stitching throughout

280	L
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Grain Pigskin Stick Glove

- Grain pigskin
- Cotton lining
- Kevlar® stitching throughout

111P	S-XL
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Split Cowhide Stick Glove with Built-In Heat Shield

- Select shoulder split cowhide
- BackPatch® heat shield on left hand
- Exclusive CushionCore™ padded liner
- Wrap around reinforcements
- Kevlar® stitching throughout

360	M-XL	
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Kevlar® stitching throughout

Exclusive RestPatch® wrist padding

Exclusive DragPatch® padded side reinforcement

Fully lined and padded pigskin palm



Premium Pigskin & Cowhide MIG Glove

Premium grain pigskin palm and cowhide back offer a value-conscious combination of dexterity and durability.

BM88 S-3XL



NEW ITEM!

A5 Cut Resistant Pigskin & Cowhide MIG Glove

Now available with ANSI Cut Level A5 cut resistant liner

BM88CR M-2XL



Premium Deerskin MIG Glove

- Reversed grain deerskin
- Exclusive CushionCore™ padded liner
- Kevlar® stitching throughout

39 XS-XL



Premium Goatskin MIG Glove with DragPatch®

- Ultra-soft premium goatskin
- Exclusive DragPatch® padded side reinforcement
- Seamless index finger
- Kevlar® stitching throughout

GM1510 S-2XL



NEW ITEM!

Cowhide MIG Glove with Reinforced Palm & Thumb

- Grain cowhide leather palm
- Split cowhide leather back
- Reinforced patched palm, thumb, & index finger
- DragPatch® side padding
- RestPatch® wrist padding
- Kevlar® stitching throughout

GM1611 S-2XL



Premium Grain Cowhide MIG Glove

Grain cowhide offers maximum durability with sufficient dexterity for MIG welding applications.

25 S-XL



Look for our BEST SELLERS icon



Our BEST SELLERS icon is your cue that this item is part of our CORE collection of best-selling, most popular items from key product categories. If you are not currently stocking a core product, you are missing a great opportunity to maximize your profits.



Cowhide MIG Glove

- Grain cowhide
- Unlined to maintain finger control
- Seamless index finger
- Kevlar® stitching throughout

25E S-XL



Pigskin MIG Glove

- Lightweight pigskin leather
- Seamless index finger
- Kevlar® stitching throughout

26 S-XL



Premium Grain Pigskin MIG Glove with CushionCore™

- Premium grain pigskin
- Exclusive CushionCore™ padded liner
- Kevlar® stitching throughout

39CHMP S-XL

NEW ITEM!

A2 Cut Resistant Pigskin MIG Glove

Now available with ANSI Cut Level A2 cut resistant liner

39CHMPCR S-2XL





Extended cuff

Kevlar® stitching throughout

Seamless index finger



Exclusive DragPatch® padded side reinforcement

Flame-resistant fleece lining

Pinky & ring finger completely covered in goatskin

REDESIGNED

Premium Grain Goatskin & FR Cotton TIG Glove

The NEW T50 includes enhanced finger protection, an extended cuff, and expanded size range. Premium grain goatskin palm and fingertips with flame-resistant cotton back. NFPA 70E certified (ATPV 30 cal/cm²); PPE Cat 3.

T50 XS-3XL



Grain Kidskin & Cowhide TIG Glove

- Unique three-finger design
- Exclusive DragPatch® padded side reinforcement
- Exclusive RestPatch® padding
- Kevlar® stitching throughout

BT88 S-2XL



AngelFire® Women's Premium Grain Kidskin & FR Cotton TIG Glove

- Premium grain kidskin palm
- FR treated cotton back and lining
- DragPatch® side reinforcement
- Unlined palm
- Kevlar® stitching throughout

LT50 XS-XL



Premium Deerskin TIG Glove

- High-quality split deerskin
- Exclusive DragPatch® padded side reinforcement
- Kevlar® stitching throughout

25D-BLK S-XL

Increase Add-on Sales with the FlakFinger™



Our FlakFinger TIG Welding Heat Shield is now a BEST SELLER. Add the eye-catching 8-pack display box to your counter for fast & easy add-on sales. See page 40 for more product details.





Premium Kidskin TIG Glove with DragPatch®

Supple and thin premium kidskin leather.

25K	XS-2XL	Standard Cuff
24K	S-XL	Short Cuff



Grain Goatskin TIG Glove

- Durable thicker grain goatskin
- Unlined for improved dexterity
- Kevlar® stitching throughout

25G	S-XL
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Kidskin TIG Glove with CushionCore™ and DragPatch®

- Soft grain kidskin leather
- Exclusive DragPatch® padded side reinforcement
- Exclusive CushionCore™ padded liner
- Seamless index finger
- Kevlar® stitching throughout

35KF	S-2XL
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NEW ITEM!

A3 Cut-Resistant Kidskin TIG Glove

- Soft grain kidskin leather
- ANSI Cut Level A3 liner
- Seamless index finger
- Kevlar® stitching throughout

35KCR	M-2XL
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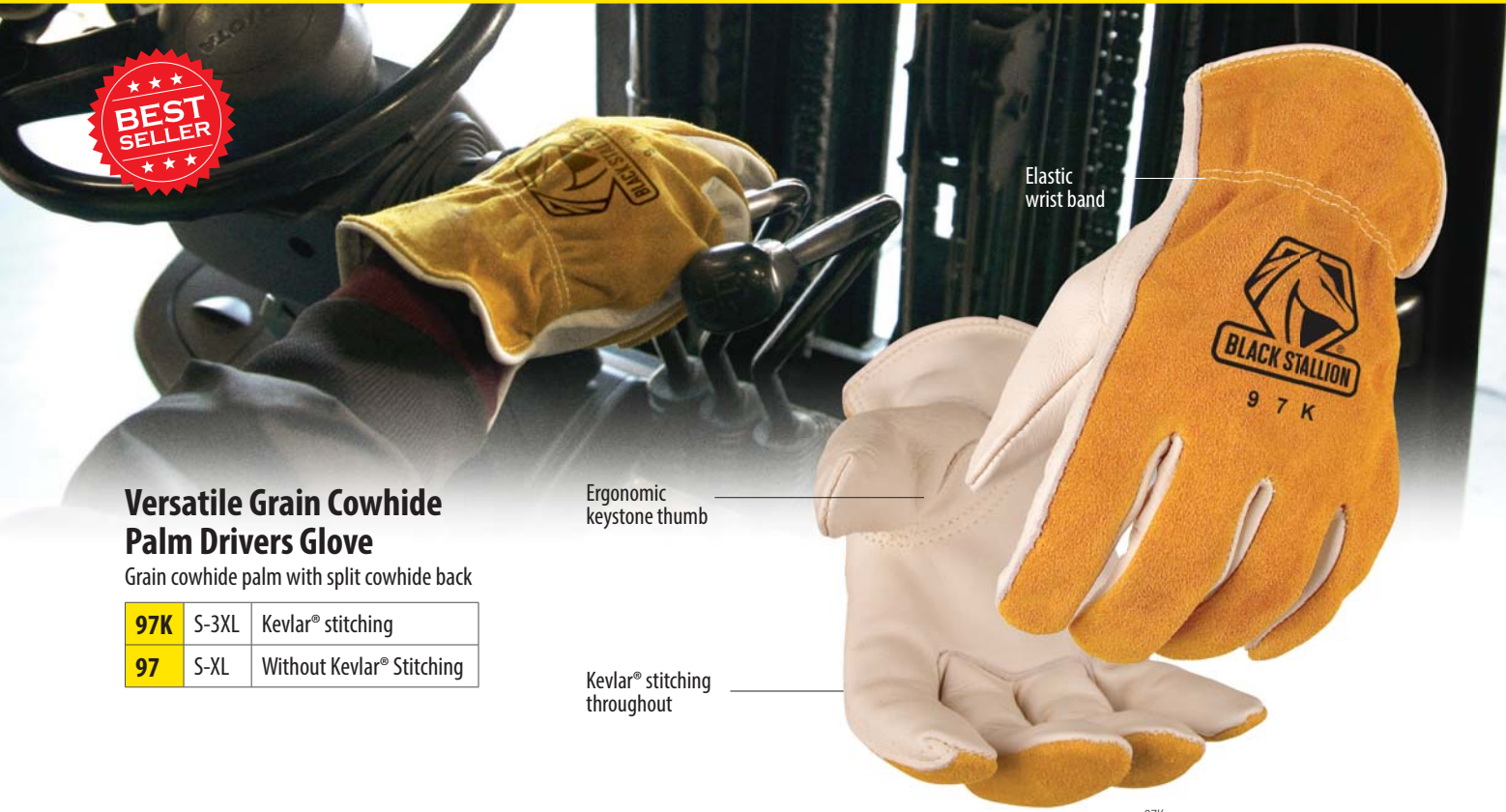


Kidskin TIG Glove

- Soft grain kidskin leather
- Unlined for improved dexterity
- Seamless index finger
- Kevlar® stitching throughout

35KE	S-XL
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Versatile Grain Cowhide Palm Drivers Glove

Grain cowhide palm with split cowhide back

97K	S-3XL	Kevlar® stitching
97	S-XL	Without Kevlar® Stitching

Ergonomic keystone thumb

Elastic wrist band

Kevlar® stitching throughout

97K



Cowhide Drivers Glove with Reinforced Palm

- Grain cowhide palm with a split cowhide back
- Reinforced palm
- Elastic wrist band for a snug and secure fit
- Kevlar® stitching throughout

97SW	S-2XL
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ARC-Rated & A2 Cut-Resistant Cowhide Drivers Glove

- Grain cowhide palm with a split cowhide back
- Provides ANSI Cut Level A2 protection
- PPE Cat 2 protection (ATPV=22 cal/cm²)
- Kevlar® stitching throughout

97CR	M-2XL
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Premium Elkskin Drivers Glove

- Premium grain extra-thick elkskin leather
- Shirred elastic back
- Keystone thumb design
- Inside seam construction

17	S-XL	Extra-Thick Elkskin
i17	S-XL	Deerskin Version



Performance Grain Goatskin Drivers Glove

- Grain goatskin leather
- Inside seam construction

9G	S-XL	Keystone Thumb
9GE	S-XL	Straight Thumb



Premium Grain Cowhide Drivers Glove with Seamless Index

- Premium grain cowhide
- Seamless index finger
- Wing thumb

92	S-XL
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NEW ITEM!

A6 Cut & Impact Resistant Grain Cowhide Drivers Glove

Thermoplastic pads on the back, combined with an ANSI Cut Level A6 liner on the inside, make the grain cowhide 91CRI a tough, durable and protective glove for Oil & Gas, Electrical Utility, Glass Handling, Transportation, and other industrial applications.

91CRI S-2XL



NEW ITEM!

A6 Cut-Resistant Grain Cowhide Drivers Glove

Same as the 91CRI, without TPR pads on back of hand & fingers. A6 liner.

91CR S-2XL



Premium Grain Cowhide Drivers Glove

- Premium grain cowhide
- Shirred elastic cuff
- Ergonomic keystone thumb

91 S-2XL



Classic Grain Cowhide Drivers Glove

- Durable grain cowhide
- Elastic wrist

93	S-2XL	Keystone Thumb
94	S-XL	Straight Thumb



Premium Grain Cowhide Drivers Glove with Pull Strap

- Premium grain cowhide
- Pull strap cuff
- Inside seam
- Keystone thumb

95 S-XL



Performance Pigskin Drivers Glove

- Durable pigskin construction
- Ergonomic keystone thumb

9P S-XL



Economy Grain Pigskin Drivers Glove

- Performance pigskin
- Lightweight, resilient general protection

9PB S-XL



BEST SELLER

Strap cuff

Spandex back

Reinforced contact zones

Synthetic leather palm

NEW touch screen compatible fingertips (99PLUS-BLK only)



99PLUS-BLK



GX1215-HG

99PLUS-BLUE

ToolHandz® Plus Original Mechanics Glove

Ideal for general hand protection, our best-selling mechanics glove features lightweight and durable synthetic leather with reinforced palm and fingertips. Now with touch screen compatibility to use smart phones, tablets and other touch devices while protecting your hands (99PLUS-BLK only).

99PLUS-BLK	S-3XL	Black	
99PLUS-BLUE	S-2XL	Blue	
GX1215-HG	M-2XL	Hi-Vis	



ToolHandz® ShokBlok™ Performance Mechanics Glove

- Synthetic leather vibration-dampening palm
- ShokBlok™ guards offer light impact resistance
- Sure-grip reinforcements
- Spandex back
- Neoprene cuff

98SB M-2XL



ToolHandz® Anti-Impact Glove with BumpPatch™

- Padded vibration-dampening palm
- ShokBlok™ 2 rubber guards for light impact protection
- Exclusive padded BumpPatch™ for side-hand comfort

GX100 M-2XL



ToolHandz® Hi-Vis Anti-Impact Mechanics Glove

- Designed for the Oil & Gas industry
- Full-coverage padding on the back of hand
- Impact flex guards on each finger
- Synthetic leather palm with PVC reinforcements
- Neoprene cuff

GX1010 M-2XL



FlexHand™ Value-Priced Mechanics Glove

- Synthetic leather palm
- Spandex/neoprene back
- Reinforced palm

19FX-BLK S-2XL

NEW ITEM

ARC-Rated Goatskin & FR Cotton Mechanics Glove

With premium grain goatskin palm and fingertips and a flame-resistant cotton back, the GX5015 is a multi-purpose, multi-protection glove for industrial, fabrication and machine operation.

GX5015 S-2XL



Flame-resistant fleece lining

Flame-resistant cotton back

Kevlar® stitching throughout

Goatskin reinforcements on palm & fingertips

Premium grain goatskin palm & fingertips



ToolHandz® Hi-Vis Grain Pigskin Mechanics Glove

- Grain pigskin palm
- Snug spandex fit
- Sure-grip reinforced hand & fingertips
- Reflective tape on knuckles
- Strap cuff

99HV S-2XL



FlexHand™ Grain Goatskin Mechanics Glove

- Grain goatskin palm
- Leather reinforcements
- Spandex back

GX3020 S-2XL



FlexHand™ Grain Cowhide Economy Mechanics Glove

- Grain cowhide palm
- Heavy-duty spandex back

19C M-XL



13-gauge high-performance polyethylene (HPPE)

ANSI Cut Level A3; EN388 4544 protection



Palm and fingers coated with tough textured nitrile

AccuFlex™ A3 Cut-Resistant Nitrile-Coated Glove

Rated ANSI A3 for light to medium cut hazards. Applications in automotive assembly, packaging, metal handling, and construction.

GR4130 S-XL



AccuFlex™ A1 Cut-Resistant Nitrile-Coated Nylon Gloves

- 13-gauge knit construction
- ANSI A1 & EN388 3121 protection
- Palm and fingers coated with smooth nitrile

GC2030 S-XL



AccuFlex™ 13-Gauge Nylon Nitrile Foam Coated Glove

- 13-gauge high-dexterity nylon knit
- Spongy foam nitrile provides a better grip
- Snug ergonomic fit

GC2037 S-XL



AccuFlex™ A2 Cut-Resistant Latex-Coated Glove

- Constructed of 10-gauge Kevlar® knit
- ANSI A2 & EN388 3544 protection
- Palm and fingers coated with crinkle texture latex

GR1135 S-XL



AccuFlex™ A2 Cut-Resistant Latex-Coated Knit Glove

- 10-gauge cotton/poly knit
- ANSI A2 & EN388 3242 protection
- Palm and fingers coated with resilient latex rubber
- Crinkle texture ensures grip performance

GC1135 S-XL



Atlas™ Rubber-Coated Cotton/Poly String Knit Glove

- Ergonomic curved design
- Flexible rubber coating
- Seamless liner
- Not cut resistant

2300 S-XL



13-gauge High Performance Polyethylene (HPPE) knit blend

ANSI A6 cut resistance
EN388 Cut Level 5 (4544)

Impact-resistant & super flexible TPR backing

Thumb patch reinforcement

Hi-visibility red sandy nitrile palm & fingertips

NEW ITEM

AccuFlex™ A6 Cut & Impact Resistant Nitrile-Coated Knit Glove

With an HPPE knit blend that includes steel and fiberglass fibers and other composite filaments, the GR5040 offers outstanding cut resistance.

GR5040 S-2XL   



NEW ITEM

AccuFlex™ A6 Cut-Resistant Nitrile-Coated Knit Glove

- Lime 13-gauge HPPE knit blend
- ANSI Level A6 Cut Resistance
- EN388 Cut Level 5 (4544)
- Sandy nitrile palm & fingertips

GR5030 S-2XL



NEW ITEM

AccuFlex™ A4 Cut-Resistant Nitrile-Coated Knit Glove

- Lime 13-gauge HPPE knit blend
- ANSI Level A4 Cut Resistance
- EN388 Cut Level 5 (4543)
- Sandy nitrile palm & fingertips
- Black coating hides dirt & grime

GR4230 S-XL



NEW ITEM

AccuFlex™ A2 Cut-Resistant PU-Coated Knit Glove

- Lightweight 15-gauge HPPE knit blend
- ANSI Level A2 Cut Resistance
- EN388 Cut Level 5 (3534)
- PU-coated palm & fingertips
- Superior wet/dry grip

GR3920 S-XL



NEW ITEM

AccuFlex™ A3 Cut-Resistant Micro-Foam Coated Glove







- Lightweight 18-gauge HPPE knit
- ANSI Level A3 Cut Resistance
- EN388 Cut Level 4 (2442)
- Micro-foam nitrile coated palm
- Excellent oily, wet & dry grip

GR4537 S-XL

CUT RESISTANT GLOVES - CHOOSE THE RIGHT GLOVE FOR THE JOB


CUT RESISTANT COATED GLOVES

PRODUCT						
ITEM #	GR5040	GR5030	GR4230	GR4537	GR4130	GR3920
CAT. PAGE #	Page 33	Page 33	Page 33	Page 33	Page 32	Page 33
MATERIAL	13g HPPE Knit	13g HPPE Knit	13g HPPE Knit	18g HPPE Knit	13g HPPE Knit	15g HPPE Knit
COATING	Sandy Nitrile	Sandy Nitrile	Sandy Nitrile	Micro-Foam Nitrile	Sandy Nitrile	Polyurethane (PU)
COLOR	Hi-Vis Lime	Hi-Vis Lime	Hi-Vis Lime	Orange	Gray	Blue
ANSI CUT	A6	A6	A4	A3	A3	A2
EN388	4544	4544	4543	2442	4544	3534
KEY FEATURES	Impact-resistant, super flexible TPR backing	Hi-vis red sandy nitrile coating	Black coating hides dirt & grime	Excellent oily, wet, & dry grip	Tough textured nitrile coating	Superior wet/dry grip
APPLICATIONS	Oil & Gas, Industrial, Automotive, Glass & Metal Handling, Fabrication & Stamping, Recycling & Salvage	Industrial, Manufacturing, Automotive, Glass & Metal Handling, Fabrication, Recycling & Salvage	Automotive, Assembly, Packaging, Metal & Glass Handling, Recycling & Salvage	Automotive, Assembly, Packaging, Metal & Glass Handling, Recycling & Salvage	Automotive, Assembly, Packaging, Metal & Glass Handling, Recycling & Salvage	Automotive, Assembly, Industrial, Glass Handling, Metal Stamping

CUT RESISTANT WELDING GLOVES

PRODUCT						
ITEM #	320CR	320CRI	111SCR	BM88CR	39CHMPCR	35KCR
CAT. PAGE #	Page 22	Page 22	Page 23	Page 24	Page 25	Page 27
MATERIAL	Side split cowhide	Side split cowhide	Split cowhide	Pigskin & Cowhide	Grain Pigskin	Kidskin
COLOR	Blue	Blue	Gray	Tan	Tan	Pearl
ANSI CUT	A6	A6	A3	A5	A2	A3
EN388	4344	4344	3244	4344	4233	2533
KEY FEATURES	Wide reinforcement strip	Embedded impact pads	Wing thumb	RestPatch® wrist padding DragPatch® side reinforcement	Thumb strap reinforcement	Seamless index finger
APPLICATIONS	Stick welding	Stick welding	Stick welding	MIG welding	MIG welding	TIG welding

CUT RESISTANT DRIVERS GLOVES

PRODUCT				
ITEM #	91CRI	91CR	A62	97CR
CAT. PAGE #	Page 29, 35	Page 29	Page 35	Page 28, 35
MATERIAL	Grain cowhide	Grain cowhide	Grain Cowhide Palm/FR Cotton Back	Grain Cowhide Palm/ Split Cowhide Back
COLOR	Pearl	Pearl	Black	Tan
ANSI CUT	A6	A6	A2	A2
EN388	3534	3534	3534	2232
KEY FEATURES	TPR impact-resistant pads	Shirred cuff, keystone thumb	NFPA 70E ATPV 26 cal/cm ²	NFPA 70E ATPV 22 cal/cm ²
APPLICATIONS	Industrial, Transportation, Material Handling, Machine Operation	Industrial, Transportation, Material Handling, Machine Operation	Electrical Utility, Industrial	Industrial, Transportation, Material Handling, Machine Operation



Extended cuff length

Leather strap on back of hand

Exclusive DragPatch® padded side reinforcement

Finger sidewalls offer better fit and comfort, with increased mobility



NEW ITEM!

ARC-Rated & Cut-Resistant Cowhide & FR Cotton Utility Glove

- Durable grain cowhide palm & fingertips
- 12 oz. flame-resistant cotton back
- 6.5 oz. cut-resistant para-aramid liner
- DragPatch® padded side reinforcement
- 14" long with extended cuff
- Kevlar® stitching throughout
- ANSI Cut Level A2
- NFPA 70E; ATPV 26 cal/cm² (PPE Cat 3)

A62 S-2XL



NEW ITEM!

ARC-Rated Cowhide & FR Cotton Utility Glove

- Durable grain cowhide palm & fingertips
- 12 oz. flame-resistant cotton back
- 6 oz. flame-resistant fleece lining
- DragPatch® padded side reinforcement
- 12" long with extended cuff
- Kevlar® stitching throughout
- NFPA 70E; ATPV 30 cal/cm² (PPE Cat 3)

A61 S-2XL



NEW ITEM!

ARC-Rated Goatskin & FR Cotton Mechanics Glove

- Premium grain goatskin palm & fingertips
- Flame-resistant cotton back & lining
- Goatskin reinforcements on palm & fingertips
- Dupont™ Kevlar® stitching throughout
- Strap cuff with FR hook-and-loop closure
- NFPA 70E; ATPV 30 cal/cm² (PPE Cat 3)

GXS015 S-2XL



ARC-Rated & Cut-Resistant Grain Cowhide Glove

- Grain cowhide palm and split cowhide back
- Elastic wrist band
- Para-aramid lining and stitching
- NFPA 70E; ATPV 22 cal/cm² (PPE Cat 2)

97CR M-2XL



ARC-Rated, Cut & Impact-Resistant Grain Cowhide Drivers Glove

- Premium grain cowhide
- Keystone thumbs
- Impact-resistant TPR backing
- ANSI level A6 cut resistance
- NFPA 70E; ATPV 54 cal/cm² (PPE Cat 4)

91CRI S-2XL

With Impact Protection

91CR S-2XL

Without Impact Pads





Fleece Insulated Cowhide Winter Drivers Glove

- Grain cowhide
- Keystone thumb
- Outside seam
- Fleece insulation

93W S-2XL



Premium Elkskin Winter Drivers Glove

- Premium grain elkskin leather
- Thinsulate™ insulation

17T S-XL Elkskin



Deerskin Winter Drivers Gloves

- High-quality split deerskin
- Thinsulate™ insulation

i17T S-XL Deerskin



Premium Grain Pigskin Winter Drivers Glove

- Lightweight grain pigskin
- Fleece insulation

9PW S-2XL



ToolHandz® Pigskin Insulated Winter Mechanics Glove

- Premium grain pigskin palm
- Spandex/neoprene back
- Thinsulate™ insulation

99ACE-PW S-2XL



FlexHand™ Winter Mechanic's Gloves

- Synthetic leather padded palm
- Spandex back
- Reflective strip on back of hand
- Water-resistant winter lining
- Storm cuff

15HV S-2XL



ToolHandz® Water Resistant Hi-Vis Winter Mechanics Glove

- Synthetic leather palm
- Hi-vis spandex back
- Protective guards and padding
- Multiblend™ insulation
- Water-resistant lining

GW101 M-2XL



Pigskin Water Resistant Winter Glove

- Reinforced premium grain pigskin palm
- Polar fleece back
- Multiblend™ insulation
- Water-resistant lining

15FH-MAX2 S-XL



ToolHandz® Water Resistant Hi-Vis Anti-Impact Winter Glove

- Reinforced synthetic leather palm
- Water-resistant winter lining
- Storm cuff
- Impact guards on fingers
- Full-coverage back pad

GW1010 M-2XL





Split Cowhide Polar Fleece Winter Glove

- Split cowhide palm
- Polar fleece back

15FH-GRAY S-2XL



Grain Pigskin Palm Winter Work Glove

- Classic leather palm work glove
- Multiblend™ insulation

5LP S-XL



AccuFlex™ Latex-Coated Terry Knit Glove

- 10-gauge acrylic terry fleece
- Crinkle-textured latex coating
- Thick acrylic lining

GC4135-HY L-XL



Pigskin Winter Work Glove with Storm Cuff

- Abrasion-resistant grain pigskin palm
- Nylon back
- Storm cuff keeps out wind & debris
- Multiblend™ insulation

6LPK S-XL



Cowhide Water Resistant Winter Work Glove

- Split cowhide leather palm
- Water-resistant lining
- Multiblend™ insulation

5LWP L-2XL



Grain Pigskin & Polar Fleece Winter Glove

- Grain pigskin palm
- Polar fleece back
- Multiblend™ insulation

15FH-BLK S-XL



Oil Resistant Anti-Impact Winter Glove

- Synthetic leather palm with reinforcements
- Teflon® coating & PVC dots repel oil
- Protective guards on back of hand
- Water-resistant lining
- Fleece insulation

GW105 M-2XL



Moisture-Wicking Knit Glove Liner

- Moisture-wicking thermal knit
- Reversible

2121	S-L	White
2121-BLU	S-L	Blue



Performance Fleece Lined FR Twill Winter Liner

- FR cotton twill shell offers enhanced flame-resistant protection
- Thick layer of fleece lining provides extra warmth
- Extended neck coverage
- Includes pockets to hold heat packs

WL350 One Size

SAFETY VESTS (NOT FLAME RESISTANT)



ANSI Class 2 Hi-Vis Knit Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- 120 gsm polyester
- 2" wide reflective tape on front and back
- 4 outside front pockets
- Zipper closure

SVY110 L-4XL



ANSI Class 2 Hi-Vis Mesh Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- 120 gsm ventilated polyester
- 2" wide reflective tape on front and back
- Inside pocket
- Zipper closure

SVY205 M-4XL



ANSI Class 2 Hi-Vis Surveyor's Safety Vest

- ANSI/ISEA 107-2015 Type R, Class 2
- Ventilated polyester top half; solid polyester bottom
- Silver on orange reflective tape
- 4 outside front pockets
- 2 interior pockets
- Zipper closure

SVY220 M-4XL



LEATHER PALM WORK GLOVES



6B

Classic Split Cowhide Work Glove

- Shoulder split cowhide leather
- Shirred elastic cuff
- Leather knuckle strip

5B	S-2XL	Shoulder Split
6B	L	Thicker Shoulder Split



Padded Double Palm Split Cowhide Work Glove

- Shoulder split cowhide leather
- Padded double palm
- Rubberized short cuff

6DP L



Premium Shoulder Split Cowhide Work Glove with Full Leather Back

- Select shoulder split cowhide
- Full leather hand coverage
- Short cuff

5FB L



Side Split Cowhide Work Glove with Patched Palm

- Side split cowhide leather
- Reinforced patched palm
- Leather knuckle strip
- Rubberized short cuff

5Y L



Side Split Cowhide Work Glove with Full Leather Back

- Side split cowhide
- Full leather hand coverage
- Kevlar® stitching throughout
- Short cuff

5F L

Flame-Resistant Industrial Umbrella

- Provides needed shade in and around industrial work sites
- Powder-coated aluminum pole
- Flexible fiberglass ribs
- NFPA 701 & California Fire Marshal (CFM) compliant for flame resistance
- UV tested to UPF 50+
- 7' 6" high x 6' 8" wide

UB100	Umbrella Only
UB50	Tripod Stand
UB150	Umbrella/Stand Combo

Where **SHADE** is NEEDED.
 Where **FR** is REQUIRED.
 Where **VALUE** is PROVIDED.



Wind vent increases stability



Large FR label



Flexible fiberglass ribs will not warp

Jam-free tilt mechanism for directional shading



Carrying cases included for umbrella & stand

Heavy-duty steel tripod stand available



Sell More in Less Space

Compact Screens & Umbrellas display available for qualified accounts. Call today.

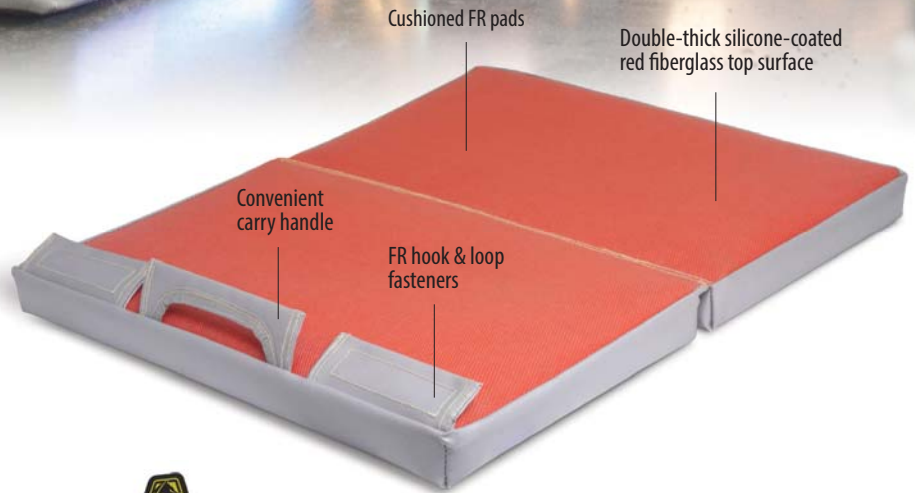


NEW ITEM

SmashPad™ FR Welding Mat

- FR foam cushioning provides supportive comfort when kneeling, sitting, and leaning during long welding runs
- Inherently flame-resistant fiberglass outer shell resists sparks
- Red 32 oz. silicone-coated fiberglass top surface is twice as thick for extra protection
- Convenient carry handle and FR hook & loop closures
- Easy to clean -- simply wipe off dirt and grime and dry
- Connect two or more to extend padded surface

AP3015 16"W x 19"L (16" x 9.5" when folded)



Packaged in an innovative 8-pack counter-top box

NEW ITEM

FlakFinger™ Adjustable Welding Heat Shield

- Provides finger and side hand protection
- Leather strap keeps FlakFinger™ secured
- Reinforced "tail" extends heat protection through length of hand
- Unique design allows for one-finger or two-finger protection
- Great for TIG welding

AT2010 Sold in 8-Pack Counter Displays



US Patent #D782118; Additional Patents Pending

ALUMINIZED BACKPADS

Radiant Heat Protection for the Back of Hand



Carbon Fiber Backpad

- Flexible flame-resistant carbon fiber felt under layer
- Aluminized fiberglass outer layer
- Made in USA

BP-CB 6" W x 8" H



Aluminized Fiberglass Backpad

- Double layer of fiberglass

BP 6" W x 8" H



Heavy Duty Insulated Backpad

- Extra 1/2" layer of fiberglass insulation
- Aluminized outer layer
- Made in USA

BP-DX 6" W x 8" H



BSX® Extreme Welder's Gearpack

Designed inside and out specifically for welders, the BSX® Gearpack includes lots of storage room and accessory/tool pockets

GB100 12"W x 15"L x 19"H



Padded ergonomic straps allow bag to be worn as backpack

Exterior mesh pocket with top cord lock



New smaller packaging saves you money on shipping costs

Rivet-reinforced top handle with rubberized grip for sturdy and comfortable transporting



Quick-release padded HelmetCatch™ makes protecting and transporting your helmet a snap



FREE utility carabineer and lunch cooler included (inside gearpack)



Welder's Toolbag

- Large interior fits welding helmet, jacket, gloves, grinder, tools, and more
- Top-opening zippered flap
- Tool pockets
- Zippered end pocket

GB150 22"L x 12" W x 16"H



BSX® Helmet Utility Bag

- Zippered inside pocket
- Cool mesh construction
- Can be worn as a backpack
- Holds most helmets

GB200 16.25" W x 21.25" H

LEATHER WELDING EQUIPMENT ACCESSORIES

Save Money by Extending the Life of Expensive Equipment



Split Cowhide Cable Cover with Snap Closure, 1.75" diameter

- 1.75" diameter opening
- Snap closure
- Sold by the foot

134 1.75" Diameter

114 1.25" Diameter



Split Cowhide Cable Cover with Hook & Loop Closure, 1.75" diameter

- 1.75" diameter opening
- Hook & loop closure
- Sold in 5 foot increments

C134V 1.75" Diameter

C114V 1.25" Diameter



Split Cowhide Rod Holder

- Clasp for belt loop

RH One Size



AH1630-GS

Deep crown allows cap to be worn just above eyebrows and over top of ears

Stretch design accommodates all head shapes (3 sizes available)

Chafe-free flame-resistant ear coverage

Lighter colors & single-layer design keep head cooler in hot conditions

Hidden extension flap inside bill

NEW ITEM

FR Cotton Welding Cap with Hidden Bill Extension

Quite possibly the most comfortable and best-fitting welding cap ever made! And it's fully FR. Constructed of a unique combination of single-layer 7 oz. & 6 oz. stretch FR cotton to provide lightweight protection from sparks, with less heat trapping. Machine washable with flame-resistant protection through 50 washes.

AH1630-GS	S-L	Gray/Stone Khaki
AH1630-NG	S-L	Navy/Gray
AH1730-BL	S-L	Blue Plaid



NEW COLOR



AH1630-NG

NEW COLOR



AH1730-BL



Wider & longer bill offers more neck protection from arc/sun UV rays



Hidden bill flap provides extra neck protection when extended over jacket collar

FR Cotton Welding Cap Size Chart

SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
Small	21" - 21.5"	6 3/4 - 6 7/8
Medium	21.5" - 23"	6 7/8 - 7 3/8
Large	23" - 25.5"	7 3/8 - 8



BCSW-BK



BCSB-BK

BSX® Cotton Welding Cap and Beanie

- Welding Cap features double layer construction and extended neck guard
- One size fits most

BCSW-BK	Welding Cap
BCSB-BK	Beanie



BSX® Cotton Doo Rag

- Absorbent forehead padding
- One size fits most

BCSD-BK



BSX® Helmet Sweatband

- Cushioned for comfort
- Designed for non-suspension headgear
- 2 per pack

BC5SB-BK

NEW ITEM!

**GlareBlocker™ Welding Helmet
Glare Guard**

The GlareBlocker™ blocks unwanted glare from the sun or indoor overhead lights, or from the bright light of an arc cast from another welder from somewhere behind. Made from flame-resistant cotton, the GlareBlocker™ also keeps UV light and sparks off the head and neck. Easy to install and use on any open-back welding helmet.

AH3035-NS One Size Navy/Stone Khaki



Lifted helmet conveniently nests inside GlareBlocker™ (helmet not included)



Lighter outer color helps reflect heat, while darker inner layer absorbs glare

Open ventilation allows cooling airflow between helmet & GlareBlocker™

Curved hood blocks glare from sun & other intense "over-the-shoulder" light

Flame-resistant fabric protects against light sparks & UV

Universal sizing – one size fits any open-back welding helmet with strap



Removable neck drape provides enhanced protection for back of neck



AH3035-NS

Welding helmet not included

NEW ITEM!

FR Wrap-Around Helmet Bib

- Lightweight double-layer flame-resistant cotton
- Wrap around coverage blocks more sparks, heat, & UV rays
- Reversible design offers FR protection on both sides
- Extended front provides extra protection from UV and sparks and reduces chest glare
- 6 push-on clips provide secure hold on most welding helmets

AH2140-NS One Size Navy/Stone Khaki



6 push-on clips

Double-layer FR cotton

Extended front



Reversible design



AH2140-NS

Welding helmet not included



Our High-Temperature gloves, mitts, hoods, and other gear are proudly made in the USA in our Southern California factory.



Knit Balaclava

- Single layer knit sock hood
- One size

NH100	Nomex® Knit
KH100	Kevlar® Knit
PRH100	PBI® Knit



Double Layer Knit Balaclava with Neck Drape

- Double layer head protection
- Single layer circular neck drape
- One size
- NH200: NFPA 70E; ATPV 8.9 cal/cm²

NH200	Nomex® Knit
KH200	Kevlar® Knit
PRH200	PBI® Knit



Knit Balaclava with Front and Back Drapes

- Single layer knit sock hood
- Front and back drapes
- One size

NH300	Nomex® Knit
PRH300	PBI® Knit



Heavy-Duty Nomex® Knit Balaclava

- Double layer Nomex® knit
- Front and back drapes
- NFPA 70E compliant
- ATPV 8.9 cal/cm² (PPE Cat 2)
- One size

NH400	Nomex® Knit
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ARC-Rated Flame-Resistant Cotton Balaclava

- Single layer FR cotton
- Ergonomic contoured fit
- Circular neck drape
- NFPA 2112 certified
- NFPA 70E certified
- ATPV 10 cal/cm² (PPE Cat 2)
- One size

AH1520-NV	FR Cotton
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BSX® Nomex® Knit Balaclava

- Single layer
- One size

NH100-BK	Nomex® Knit
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Para-Aramid Hi-Temp Glove

- 22 oz. heat resistant and strong Para-Aramid synthetic blend
- Ideal for aluminum extrusion, steel fabrication, and glass manufacturing applications
- One size

DK114	14" Length
DK118	18" Length
DK123	23" Length



DuPont™ Kevlar® Terry Cloth Hi-Temp Glove with Wool Lining

- Kevlar® terry cloth provides thermal protection from intense heat and hot, sharp objects
- Fully sock lined with wool
- 14" length
- One size

TK114



Aluminized Carbon/Para-Aramid Hi-Temp Glove

- 19 oz. aluminized carbon/Para-Aramid back with PBI® palm
- Fully sock lined with wool
- 14" length
- One size

AHS714P



Aluminized Carbon/Para-Aramid Hi-Temp Jacket

- 19 oz. aluminized carbon/Para-Aramid blend
- Protects against radiant heat and sheds molten splash

130AHS	S-4XL	30" Length
148AHS	S-4XL	48" Length
150AHS	S-4XL	50" Length



Vertex™ Hi-Temp Mitt

- 36 oz. Vertex™ vermiculite-coated fiberglass
- Fully sock lined with wool and Nomex® felt
- One size

V214	14" Length
V223	23" Length
V214V	14" Length, Double Palm



Vertex™ Hi-Temp Jumbo Cover Mitt

- 36 oz. Vertex™ vermiculite-coated fiberglass
- Provides extreme heat protection for short durations
- Wire mesh shell
- Unlined
- One size

WVC1R



Aluminized Carbon/Para-Aramid Hi-Temp Leggings

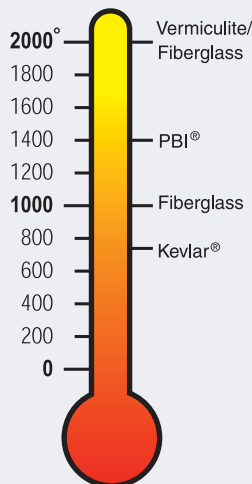
- 19 oz. aluminized carbon/Para-Aramid
- Spring clip supported
- Hook and loop fastener
- Double reinforced flare
- One size

78AHS



Glove and Mitt

General Material Deterioration Temperatures



CAUTION: The thermometer is meant to illustrate the relative deterioration temperatures of the different materials and should not be construed as a guide for working temperatures. Any melting temperatures stated in the product descriptions, should also not be construed as working temperatures. See the disclaimer on page 54.

WELDING CURTAINS

Black Stallion® Welding Curtains provide durable and convenient protection of workers, bystanders, materials, and equipment near active welding. They create a physical barrier that keeps sparks and flying debris contained, while shielding bystanders or employees in the immediate vicinity from the dangerous UV light produced by a welding torch.

You can choose from several curtain options. Our exclusive Saf-Vu™ 14 mil. flame-resistant vinyl is designed to reduce the hazard of UV radiation exposure and is offered in four translucent colors. Curtains are also available in 12 oz. opaque canvas duck for maximum eye protection and extra-thick 40 mil vinyl for high-abrasion resistance. All curtains meet requirements of NFPA 701 and the California Fire Marshal.



MATERIAL	KEY FEATURES	ROLL WIDTHS	YARDS/ ROLL*	ITEM#	STOCK SIZES	OLIVE DRAB	ORANGE	YELLOW	SHADE 8	GREEN
Saf-Vu™ 14 mil. Translucent Vinyl	<ul style="list-style-type: none"> Blocks most UV radiation Enables limited viewing by passerby's Meets requirements of NFPA 701 	74"	62 yards*	64-1006	6' x 6'	-	6x6V1-ORA	6x6V1-YEL	6x6V1-SH8	6x6V1-GRN
					6' x 8'	-	6x8V1-ORA	6x8V1-YEL	6x8V1-SH8	6x8V1-GRN
					6' x 10'	-	6x10V1-ORA	6x10V1-YEL	6x10V1-SH8	6x10V1-GRN

40 mil. Translucent Vinyl	<ul style="list-style-type: none"> Heavy-duty for high abrasion application Blocks most UV radiation Enables limited viewing by passerby's Meets requirements of NFPA 701 	48"	50 yards*	64-1008	6' x 6'	-	6x6V401
					6' x 8'	-	6x8V401

12 oz. Opaque Canvas Duck	<ul style="list-style-type: none"> Opaque for maximum eyesight protection Flame, water, & mildew resistant Meets requirements of NFPA 701 	72"	100 yards*	64-2005	6' x 6'	6x6C1
					6' x 8'	6x8C1
					6' x 10'	6x10C1

*Roll length shown is approximate.

Please note...

Finished screens may vary up to 3 inches in height and width. Stock Sizes come with grommets spaced 12 inches apart on all four sides; custom sizes and rolls do not come with grommets. Translucent vinyls are not intended for long term or direct viewing of the welding arc; proper eye protection is recommended.

WELDING STRIP CURTAINS BLOCK 99% OF UV RADIATION

Verilon® strip curtains block over 99% of UV radiation (200-400 nm) and are suitable for welding, spraying, grinding, and sand blasting enclosures. The curtains are flame resistant, highly transparent, and noise deadening, while preventing dangerous near-UV and UV radiation from penetrating to adjacent areas.



- Available in two widths: 8" width (.08" thickness) and 12" width (.12" thickness)
- 8" strips recommended for walk-in freezers, refrigerator trucks, coolers, and personnel doors
- 12" strips recommended for protection against severe temperature and windy conditions (internal and external)
- Hardware sold separately
- Meets CPAI-84 and California Fire Marshall requirements for flame resistance
- Roll goods and custom sizes available

Call for more information 800.527.3826

STANDARD QuickFrame™ WELDING SCREENS

Our Standard Welding Screens provide a lightweight solution to portable protection of workers and equipment. Protection from sparks, UV rays, and radiation.

- Durable black powder-coated 3/4" ROUND tube framing.
- Snap-fit design for quick and easy assembly without tools.
- Saf-Vu™ 14 mil translucent vinyl curtain.
- Meets requirements of NFPA 701 & California Fire Marshal (CFM).

3/4" Round Tube Frame
QuickFrame™
STANDARD



Snap-Fit Design for Tool-Free Assembly



Stable Square Base



Standard Sizes	FR TRANSLUCENT VINYL					FR CANVAS	Frame Only
	Orange	Yellow	Shade 8	Green	Orange	Olive Drab	
	14 mil.	14 mil.	14 mil.	14 mil.	40 mil.	12 oz.	
6'x6'	6X6VF1-ORA	6X6VF1-YEL	6X6VF1-SH8	6X6VF1-GRN	6X6V40F1	6X6CF1	6X6F1
6'x8'	6X8VF1-ORA	6X8VF1-YEL	6X8VF1-SH8	6X8VF1-GRN	6X8V40F1	6X8CF1	6X8F1
6'x10'	6X10VF1-ORA	6X10VF1-YEL	6X10VF1-SH8	6X10VF1-GRN	-	6X10CF1	6X10F1

HEAVY-DUTY QuickFrame™ WELDING SCREENS

Our Heavy-Duty Welding Screens provide a durable and stable solution for mobile and semi-permanent protection of workers and equipment. Protection from sparks, UV rays, and radiation.

- Extra durable black powder-coated 1" SQUARE tube framing.
- Sturdy platform legs provide enhanced stability.
- Snap-fit design for quick and easy assembly without tools.
- Saf-Vu™ 14 mil translucent vinyl curtains.
- Meets requirements of NFPA 701 & California Fire Marshal (CFM).

1" Square Tube Frame
QuickFrame™
HEAVY DUTY



Snap-Fit Design for Tool-Free Assembly



Stable Square Base

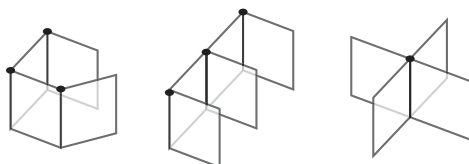


Standard Sizes	FR TRANSLUCENT VINYL				FR CANVAS	Frame Only
	Orange	Yellow	Shade 8	Green	Olive Drab	
	14 mil.	14 mil.	14 mil.	14 mil.	12 oz.	
6'x6'	6X6VSQF1-ORA	6X6VSQF1-YEL	6X6VSQF1-SH8	6X6VSQF1-GRN	6X6CSQF1	6X6SQF1
6'x8'	6X8VSQF1-ORA	6X8VSQF1-YEL	6X8VSQF1-SH8	6X8VSQF1-GRN	6X8CSQF1	6X8SQF1
6'x10'	6X10VSQF1-ORA	6X10VSQF1-YEL	6X10VSQF1-SH8	-	-	6X10SQF1

ACCESSORIES

QuickFrame HEAVY DUTY Action Hinge SF-AH	QuickFrame STANDARD Hinge Clip RF-HC	Casters CS	Brass Grommets GR	Curtain Hooks HK	Nylon Ties TIE

MULTI-PANEL WELDING SCREENS AVAILABLE



Our Packaging

Competitor's Packaging

SAVE MONEY TODAY!
Our smaller packaging saves you money on shipping costs



WELDING BLANKETS

Shield Equipment from MOLTEN METAL, HIGH HEAT, SPARKS, and More



Our welding blankets have been tested and approved to FM Standards (ANSI/FM 4950). When selecting the right blanket for the needed application, it is important to consider the following:

MATERIAL WEIGHT

As a general rule, thicker materials will provide longer protection and are recommended for flat surfaces; thinner materials are better for vertical planes.

STRESS RELIEF

Select an uncoated material such as Silica for stress relief applications.

COATED OR UNCOATED

Coated materials resist abrasion better, while uncoated blankets are more flexible and can be easily draped around equipment.

FM Approved Materials

HEAT CLEANED FIBERGLASS

Fiberglass offers excellent heat resistance and resists melting up to 1,000°F.

ACRYLIC COATED FIBERGLASS

Acrylic coating provides improved tear resistance.

SILICONE COATED FIBERGLASS

Silicone rubber compound provides greater abrasion and tear resistance.

VERMICULITE COATED FIBERGLASS

Vermiculite coating offers improved resistance to direct flame; heat travels across the fabric, not through it.

SILICA

Silica cloth has excellent thermal insulation characteristics over a wide temperature range and resists melting up to 3,000°F; it also has excellent chemical resistance and electrical insulation properties.

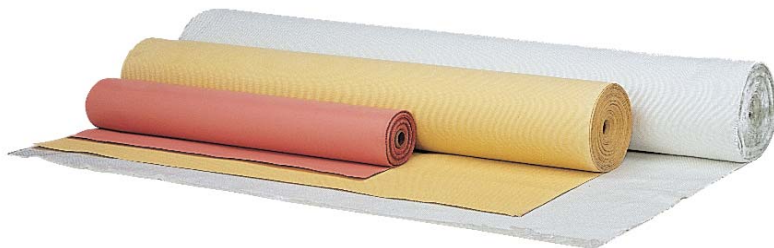
Other Materials

SPLIT LEATHER

Leather offers inherent heat resistance and natural insulation.











CARBON FIBER FELT

In addition to excellent high heat resistance, felt is easy to cut and can be conformed to complex curves.



CAUTION: Temperature and other information for blankets are provided as guidelines only. Applications and conditions vary widely and will impact overall blanket performance. See page 54 for complete disclaimer.

WELDING BLANKETS - SELECT THE RIGHT BLANKET FOR THE JOB

								BLANKETS		ROLL GOODS	
	MATERIAL	MATERIAL#	WEIGHT	COLOR	MELT TEMP.	THICKNESS	USAGE GUIDELINES	BLANKET SIZES	ITEM #	ROLL WIDTH	ITEM #
LIGHT DUTY: Welding applications with light sparts and spatter											
	Heat Cleaned Fiberglass	B-WFG18	18 oz.	Tan	1,000°F	.033"	Light Sparks, Vertical Plane Protection Only	6'x6'	B-WFG18-6X6	40"x 50 yd	WFG18-40
								6'x8'	B-WFG18-6X8		
								10'x10'	B-WFG18-10X10	60"x 50 yd	WFG18-60
	Acrylic Coated Fiberglass	B-SNF16	16 oz.	Salmon	1,000°F	.016"	Sparks, Vertical Plane Protection Only	Custom Sizes Only		40"x 50 yd	SNF16-40
										60"x 50 yd	SNF16-60
MEDIUM DUTY: Heavier welding applications with sparks, spatter, and light slag											
	Heat Cleaned Fiberglass	B-WFG24	24 oz.	Tan	1,000°F	.050"	Sparks, Spatter	6'x6'	B-WFG24-6x6	60"x 50 yd	WFG24-60
								6'x8'	B-WFG24-6x8		
								10'x10'	B-WFG24-10x10		
	Heat Cleaned Fiberglass	B-WFG35	35 oz.	Tan	1,000°F	.065"	Sparks, Spatter	6'x6'	B-WFG35-6x6	60"x 50 yd	WFG35-60
								6'x8'	B-WFG35-6x8		
	Acrylic Coated Fiberglass	B-NFG24	24 oz.	Gold	1,000°F	.033"	Sparks, Spatter	6'x6'	B-NFG24-6x6	40"x 50 yd	NFG24-40
								6'x8'	B-NFG24-6x8		
								8'x8'	B-NFG24-8x8	60"x 50 yd	NFG24-60
								8'x10'	B-NFG24-8x10		
10'x10'	B-NFG24-10x10										
	Acrylic Coated Fiberglass	B-NFG30	30 oz.	Gold	1,000°F	.065"	Sparks, Spatter	3'x3'	B-NFG30-3x3	40"x 50 yd	NFG30-40
								4'x6'	B-NFG30-4x6		
								6'x6'	B-NFG30-6x6	60"x 50 yd	NFG30-60
								6'x8'	B-NFG30-6x8		
								8'x10'	B-NFG30-8x10		
10'x10'	B-NFG30-10x10										
	Silicone Coated Fiberglass	B-RFG32	32 oz.	Rust	1,000°F	.035"	Sparks, Spatter	Custom Sizes Only		60"x 50 yd	RFG32-60
	Split Leather	B-HCL40	3-3.5 oz.	Pearl	N/A	N/A	Sparks, Spatter	6'x6'	B-HCL40-6x6	N/A	
HEAVY DUTY: Applications with heavy sparks, spatter, and slag											
	Silica	B-SLC18	18 oz.	Tan	3,000°F	.030"	Sparks, Spatter, Molten Metal	6'x6'	B-SLC18-6x6	36"x 50 yd	SLC18-36
								6'x8'	B-SLC18-6x8		
								9'x10'	B-SLC18-9x10		
	Vermiculite Coated Fiberglass	B-VCF25	25 oz.	Black	1,200°F	.054"	Heavy Sparks, Spatter, Slag	6'x6'	B-VCF25-6x6	60"x 50 yd	VCF25-60
								6'x8'	B-VCF25-6x8		
								8'x10'	B-VCF25-8x10		
								10'x10'	B-VCF25-10x10		
	Carbon Fiber Felt	B-CBN16	16 oz.	Black	1,800°F	.170"	Heavy Sparks, Spatter, Slag	6'x6'	B-CBN16-6x6	72"x25 yd	CBN16-72
								6'x8'	B-CBN16-6x8		
EXTRA HEAVY DUTY: Applications with heavy sparks, slag, and molten metal possibility											
	Silica	B-SLC36	36 oz.	Tan	3,000°F	.050"	Sparks, Heavy Spatter, Molten Metal	6'x6'	B-SLC36-6x6	36"x 50 yd	SLC36-36
								6'x8'	B-SLC36-6x8		

All Welding Blankets listed above are available in custom sizes. Contact a customer service representative for details.



Black Stallion® Distributor Dedicated Marketing & Merchandising Programs

Black Stallion® has several programs designed to make selling our products easier and faster. We can supply your sales crews with marketing collateral, we can add dynamic retail displays and signage to your showrooms, and you can leverage our website to learn more about our products, industry standards, download literature, and more.

Our Marketing & Sales Tools Give You the Edge to Sell More

Leverage our large selection of print marketing materials for sales presentations, showroom handouts, and more. Our collection of available literature includes:

- ✓ NEW Full Line Product Catalog (and coordinated Price Book)
- ✓ NEW Industry-Specific Mini Catalogs for Oil & Gas and Electrical Utility
- ✓ Product Specification and Sell Sheets
- ✓ Other print collateral



Our Website is THE Go-To Source for Product Information and So Much More...

Use our website to...

- ✓ Download spec sheets, product images, & more
- ✓ View video product demos
- ✓ Learn at the Resource Hub



Increase Store Profits with Eye-Catching Branded Displays

From large-format banners to merchandise bins, we offer a variety of store displays to help you sell more Black Stallion® gear through your showrooms. Talk to your customer service or sales rep for availability of display items and to discuss custom display options.



Choose the BEST Leather... from the BEST Leather Work Glove Brand

All welding and work glove leather is not the same, and neither are all welding glove brands. We strive to use only the best leathers and the most appropriate hides for each application. Because of its natural insulation properties, durability, and comfort, animal leather is the popular choice for welding gloves, drivers gloves, and other work gloves. Here is a summary of the animal hides used for these gloves and the unique characteristics of each.

Types of Split Leather

Thicker hides, such as cowhide, can be split into two or more layers. Once the top GRAIN layer has been removed, the remaining layer is split into one or more split leather layers. SPLIT leather is generally not as strong as the grain layer; however, the denser fibers are more abrasion resistant. When selecting a leather glove or garment, you should consider the part of the animal's body the hide comes from.

SIDE SPLIT

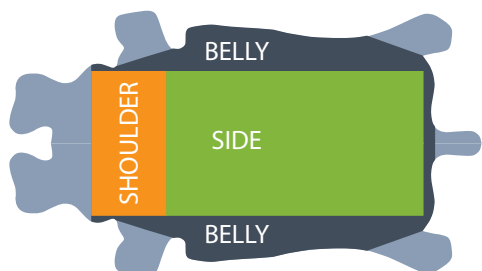
Side splits come from the back and side portions of the animal. Since hides are densest in these areas, side split offers the greatest durability and consistency.

SHOULDER SPLIT

The hide around the shoulder area is less uniform in density and appearance. Shoulder split is less durable, but more affordable leather.

BELLY SPLIT

The belly area yields the thinnest and least consistent leather. Belly split is less durable and is often used for "economy grade" gloves.



For more about leathers, grains, & splits, see the **Resource Hub** on our website.



COWHIDE leather is the most common and abundant leather source. Because it offers the right balance of performance and value, cowhide is excellent leather for welding, driving, and work gloves, welding jackets and other protective apparel. Cowhide performs very well against sparks and spatter, while offering sufficient suppleness for comfort.



PIGSKIN is a dense leather similar to cowhide, with a moderately supple feel and very good durability. Pigskin is known for its resilience, holding up well against abrasion. Slightly thinner than cowhide, pigskin stays pliable with wear and does not stiffen after getting wet. Pigskin is a popular choice for stick and MIG welding gloves and is also used for premium welding jackets.



GOATSKIN is an economical, strong, and durable leather, with a smooth fine grain. The high lanolin content of goatskin makes it a very supple leather. Goatskin is slightly softer and tougher than cow leather and is lightweight, comfortable, supple, and flexible. Goatskin is reserved for TIG welding, driving, and ergonomic gloves where dexterity is important.



KIDSKIN is very soft leather from a young goat. It is one of the thinnest leathers used for work gloves, allowing a high level of finger and hand control, while providing reasonable durability and abrasion resistance. With its well-rounded features, including its adaptability, durability, suppleness, and light weight, kidskin is ideal for TIG gloves.



DEERSKIN Due to the thorny nature of the animal's natural habitats, deerskin is one of the toughest leathers available. The physical structure of deerskin leather is different than other types of skins. Its elongated interwoven fibers give it an extremely high shear strength and abrasion resistance. Deerskin is also ultra-soft, supple, and comfortable with a spongy feel. It is lightweight, yet highly durable. Medium to heavy cuts of split deerskin are used for premium MIG welding gloves, while thin-cut deerskin is used for high-dexterity TIG welding gloves and drivers gloves.



ELKSKIN Representing the top of the line in comfort, feel, and performance, elkskin is the premium choice for work glove leathers. Elkskin stays soft and supple, even when hot and wet, allowing excellent hand movement. It is thicker and more durable than deerskin. One of the heaviest leathers available, it is the most heat, flame, and abrasion resistant, while also providing superior comfort. Our Black Stallion® elkskin leather is extra-thick, offering superior heat, flame, and abrasion resistance. Elkskin is the "top-shelf" choice for stick welding and drivers gloves.

NFPA 70E STANDARD for Electrical Safety in the Workplace

NFPA 70E is a standard of the National Fire Protection Association (NFPA) that addresses electrical safety requirements for employees in the workplace and details how to protect workers from the heat of electric arc exposures. The purpose of the standard is to provide a practical safe working area for employees relative to the hazards arising from the use of electricity. Specifically, the standard addresses safety of workers whose job responsibilities entail interaction with electrical equipment and systems with potential exposure to energized electrical equipment and circuit parts.

NFPA 70E describes how to protect electrical workers from 3 kinds of electrical hazards:

**ELECTRIC SHOCK
&
ELECTROCUTION**

**ARC-FLASH
(ELECTRICAL FIREBALL)**

**ARC-BLAST
(ELECTRICAL EXPLOSION
AT HIGH ENERGY LEVELS)**

NFPA 70E outlines a 4-step approach to electrical safety:

1 TURN OFF THE POWER.

Work de-energized, whenever possible. However, since this isn't always feasible, when working on or near exposed live conductors and parts, NFPA 70E requires the following:

➔

2 LIVE WORK PERMIT.
Have the customer sign an Energized Electrical Work Permit.

3 PLAN THE WORK.
Have a written plan for performing the live work safely.

4 USE PERSONAL PROTECTIVE EQUIPMENT (PPE).
This includes flame-resistant (FR) clothing, insulated tools, face shields, and flash suits.

NFPA 70E includes 4 PPE categories; each category has a minimum arc-flash rating for protective clothing

PPE Category	Black Stallion® Rating	Protective Clothing			Minimum Incident Energy Level	
1	ARC 1	<ul style="list-style-type: none"> • FR long sleeve shirt • FR pants • FR coveralls 	<ul style="list-style-type: none"> • Head protection • Foot protection • Eye protection 	<ul style="list-style-type: none"> • Arc flash rated gloves 	4 cal/cm ²	
2	ARC 2	<ul style="list-style-type: none"> • T-shirt • FR long sleeve shirt • FR pants 	<ul style="list-style-type: none"> • FR coveralls • Face shield • Cotton underwear 	<ul style="list-style-type: none"> • Foot protection • Eye protection • Arc flash rated gloves 	<ul style="list-style-type: none"> • Hearing protection 	8 cal/cm ²
3	ARC 3	<ul style="list-style-type: none"> • T-shirt • FR long sleeve shirt • FR pants 	<ul style="list-style-type: none"> • FR coveralls • Face shield • Cotton underwear 	<ul style="list-style-type: none"> • Foot protection • Eye protection • Arc flash rated gloves 	<ul style="list-style-type: none"> • Hearing protection 	25 cal/cm ²
4	ARC 4	<ul style="list-style-type: none"> • T-shirt • FR long sleeve shirt • FR pants 	<ul style="list-style-type: none"> • FR coveralls • Flash hood • Cotton underwear 	<ul style="list-style-type: none"> • Foot protection • Eye protection • Arc flash rated gloves 	<ul style="list-style-type: none"> • Hearing protection 	40 cal/cm ²

What is Incident Energy?

NFPA 70E requires that the employer shall document the incident energy exposure of the worker when it has been determined that the worker will be performing tasks within the flash protection boundary. Incident energy is the amount of thermal energy impressed on a surface, a certain distance from the source, generated during an electrical arc event. Incident energy is expressed in calories per square centimeter (cal/cm²).

ANSI/ISEA 107-2015 STANDARD for High Visibility

Construction, maintenance, utility, and other categories of roadway and off-road workers are routinely exposed to potential injury hazards from their low visibility while on the job. The American National Standard for High-Visibility Safety Apparel and Accessories (ANSI/ISEA 107-2015) provides guidelines for the selection and use of high-visibility safety apparel such as shirts, outerwear, safety vests, and other high-visibility accessories to improve worker visibility during the day, in low-light conditions, and at night.

High-Visibility Safety Apparel (HVSA) must be in accordance with the ANSI/ISEA 107-2015 standard in 4 areas:

DESIGN

BACKGROUND MATERIALS

RETROREFLECTIVE MATERIALS

CARE LABELING

The new standard presents 3 performance classes of garments based on the amount of visible materials and design attributes incorporated into the final configuration, and identifies garment types based on expected use settings and work activities being performed. These are designated as:

Type O

Off-Road

Type R

Roadway & Temporary Traffic

Type P

Public Safety Activities



ANSI/ISEA 105-2016 STANDARD for Cut Resistance

The American National Standards Institute (ANSI) has released a new edition of the ANSI/ISEA 105 standard. The changes include new classification levels, as well as a revised method for testing gloves. The new ANSI standard now includes 9 levels that provide better definition of protection for cut resistant gloves and sleeves, based on the highest gram scores.

New ANSI Standards

Classification Levels for Cut Resistance (ANSI/ISEA 105 2016 Edition)

The new ANSI standard now includes **9 LEVELS** that provide better definition of protection for cut resistant gloves and sleeves, based on the highest gram scores.

Cut Hazards	Cut Levels	Grams to Cut	Old Standards
LIGHT	ANSI A1 CUT	200g - 400g	1
LIGHT - MEDIUM	ANSI A2 CUT	500g - 999g	2
LIGHT - MEDIUM	ANSI A3 CUT	1000g - 1499g	3
MEDIUM	ANSI A4 CUT	1500g - 2199g	4
MEDIUM - HIGH	ANSI A5 CUT	2200g - 2999g	5
HIGH	ANSI A6 CUT	3000g - 3999g	
HIGHER	ANSI A7 CUT	4000g - 4999g	
HIGHEST	ANSI A8 CUT	5000g - 5999g	
EXTREME	ANSI A9 CUT	6000g +	

All future Black Stallion® cut resistant gloves will include these new ANSI cut levels. However, all current Black Stallion® gloves with the old classification system are still compliant, safe, and reliable.

European Standards

Classification Levels for European Standards for Protective Gloves

ABRASION

[Rating 1-4]

CUT

[Rating 1-5]

TEAR

[Rating 1-4]

PUNCTURE

[Rating 1-4]

For more about these standards & other industry standards, see the **Resource Hub** on our website.

GLOVE SIZING

To determine a glove size, measure (in inches) around the hand with a tape measure across the palm. For best results, measure the dominant hand, the right for a right-handed person, and the left if the person is left-handed. Compare the measurement to the table on the right to find the corresponding glove size.



GLOVES							
SIZE	XS	S	M	L	XL	2XL	3XL
Men's	6"-7"	7"-8"	8"-9"	9"-10"	10"-11"	11"-12"	12"-13"
Women's	6"-7¼"	7¼"-7½"	7½"-7¾"	7¾"-8"	8"-8¼"	-	-

To accommodate extra-long fingers and/or fingernails, please consider choosing one size up.

JACKET & SHIRT SIZING

Take the chest measurement by measuring under the armpits around the fullest part of the chest. Take the sleeve measurement by extending arm with elbow bent as indicated in the picture, and measuring from the nape of the neck, around the elbow, and to the wrist. Find your jacket/work shirt size in the table below.

MEN'S JACKETS & SHIRTS								
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL
Chest	33"-37"	37"-41"	41"-45"	45"-49"	49"-53"	53"-57"	57"-61"	61"-65"
Sleeve	33"	34"	34"	36"	36"	37"	37"	38"

WOMEN'S JACKETS					
SIZE	XS	S	M	L	XL
Chest	31"-33"	33"-36"	36"-39"	39"-42"	42"-45"
Sleeve	27"	28"	29"	30"	31"

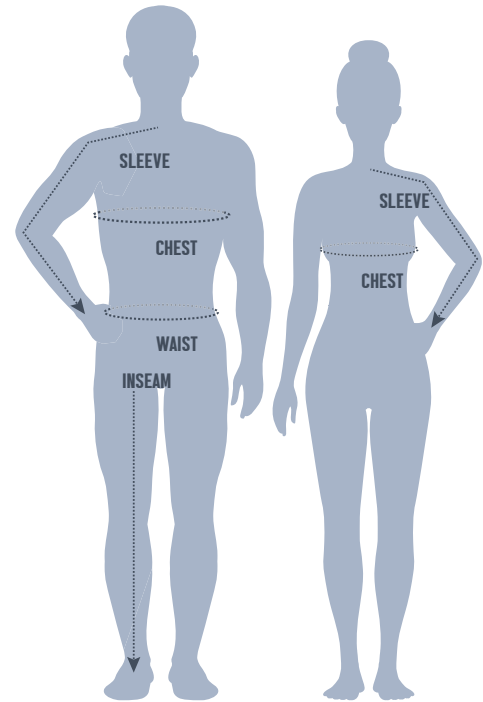
PANTS & COVERALLS SIZING

Take the waist measurement where the belt is normally worn. Measure loosely with one finger between the body and measuring tape. Find your pants size in the table below. For custom orders, please also provide the inseam measurement.

MEN'S PANTS									
SIZE	32	34	36	38	40	42	44	46	48
Waist	34"-36"	36"-38"	38"-40"	40"-42"	42"-44"	44"-46"	46"-48"	48"-50"	50"-52"

COVERALLS (CF2215, CF2216, F9-32CA/PT, FN9-32CA/PT)									
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
Chest Size (suit coat size)	36/38	40/42	44/46	48/50	52/54	56/58	60/62	64/66	
Chest Measurement	44	48	52	56	60	64	68	72	
Waist	42	45	48	51	54	57	60	63	
Inseam	30	30	32	32	34	34	34	35	
Torso	38	38	40	40	42	42	42	44	
Sleeve Length	34.5	34.5	35.5	35.5	37.5	38.5	40.5	42.5	

COVERALLS (CF2217, CF4017)									
SIZE	S	M	L	XL	2XL	3XL	4XL	5XL	
Chest Size (suit coat size)	34/36	38/40	42/44	46/48	50/52	54/56	58/60	62/64	
Chest Measurement	44.5	48.5	52.5	56.5	60.5	64.5	68.5	72.5	
Waist	39	42	45	49	54	58	62	66	
Inseam	30.5	30.5	30.5	30.5	30.5	30.5	30.5	30.5	
Torso	38	38	40	40	42	42	44	44	
Sleeve Length	32	33	34	35	36	36.5	37	37	



FR COTTON WELDING CAP SIZING

HAT SIZING (AH1630, AH1730)		
SIZE	HEAD SIZE AT EYEBROW	HAT SIZE
Small	21" - 21.5"	6 ¾ - 6 ⅞
Medium	21.5" - 23"	6 ⅞ - 7 ⅜
Large	23" - 25.5"	7 ⅜ - 8

Disclaimer

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